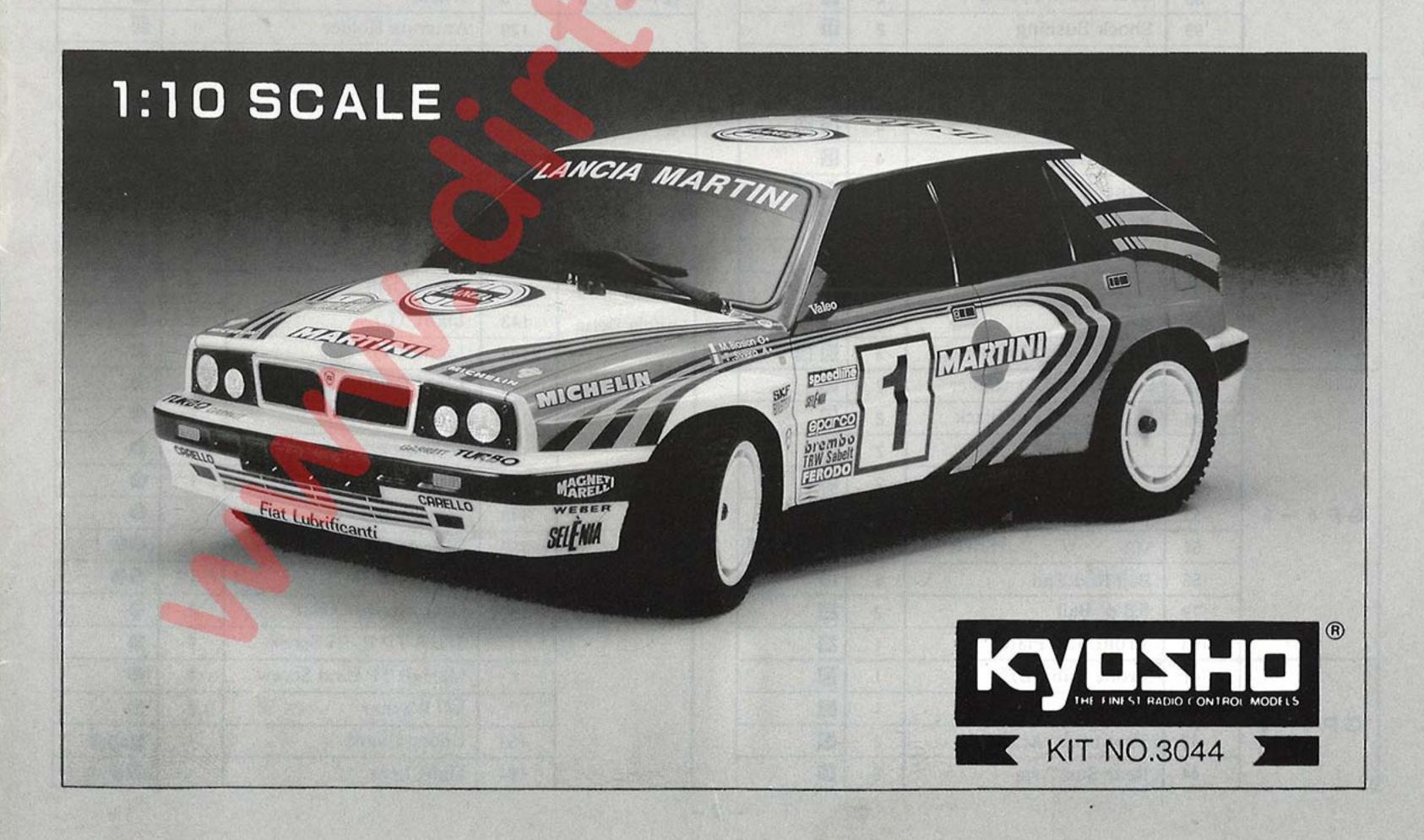
RADIO CONTROLLED 10 ENGINE POWERED 4WD RALLY CAR

LANCIA DELTA integrale 16v

- OEXCITING TRUE-SCALE RADIO CONTROLLED LANCIA DELTA RALLY CAR.
- OHIGH PERFORMANCE WITH POWERFUL .10 ENGINE AND HIGH-TRACTION FOUR-WHEEL DRIVE.
- OALL MAJOR MECHANICAL PARTS FACTORY ASSEMBLED FOR EASY PREPARATION.
- OBEFFECTIVE WISHBONE/ARM ALL—INDEPENDENT SUSPENSION WITH OIL—FILLED SHOCKS FOR TOP HANDLING ON ALL SURFACES.
- OSUPER-EASY STARTING WITH RECOIL-TYPE STARTER.
- OEFFICIENT, RELIABLE DRIVE SYSTEM WITH SHAFTS AND TRIPLE DIFFERENTIALS.
- OHIGHLY DETAILED BODY FOR TOTAL REALISM.
- OMUFFLER INCLUDED FOR PLEASANT, REALISTIC ENGINE SOUND.
 KIT ALSO INCLUDES PRIMING-TYPE FUEL TANK AND GLOW-PLUG BATTERY BOX.
- RADIO: TWO CHANNEL W/TWO SERVOS (NOT INCLUDED)

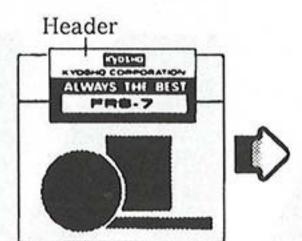


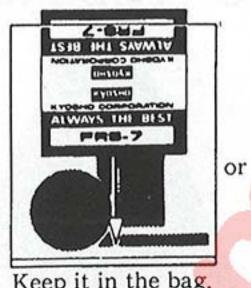
《 Do not throw away a bag header 》

The symbol in the brackets after a name of parts in this instruction is the header number in which the part is contained.
The header is the only thing to rely upon when looking for a part. Do not discard it until you finish the assembly.

(GP4-6)(55) Ball End < Example > Bag No. Key No. Part Name

Bag No.	KeyNo.	Description	Q'ty	Step
	Ass'y	Chassis Assembly	1	4
and objective	24	Front Shock Case	2	0
	★ 26	Shock Top	2	2
	27	Shock Cap	2	2
	★ 28	Spring Holder	2	2
	★ 29	Spring Adjuster	2	2
GP4-1	30	Pressure Top	2	2
Front	★ 31	Shock Piston	2	
Shock Parts	32	Front Shock Shaft	2	
	34	Shock End	2	
	35	Front Shock Spring	2	2
	98	Shock Oil	1	2
	99	Shock Bushing	2	7
	108	E Ring (E2.5)	4	0
	25	Rear Shock Case	2	0
	★ 26	Shock Top	2	2
	27	Shock Cap	2	2
	★ 28	Spring Holder	2	2
	★ 29	Spring Adjuster	2	2
GP4-2	30	Pressure Top	2	2
	★ 31	Shock Piston	2	
Rear Shock Parts	33	Rear Shock Shaft	2	0
	34	Shock End	2	0
	36	Rear Shock Spring	2	2
	99	Shock Bushing	2	m
	108	E Ring (E2,5)	4	0
Total Control	4	Front Wheel Shaft	2	3
	5	Swing Shaft	4	60
	6	Drive Washer	4	12
	7	Joint	4	49
GP4-4	37	Rear Wheel Shaft	2	8
	38	Knuckle Arm (L)		8
	39	// (R)	1	E
	40	King Pin	4	E
	121	5 φ x10 Metal Bushing	8	88
	45	Sus, Shaft (A) Silver	2	4
	46	// (B) Black	2	8
	47	// (C)	2	0
	48	// (D)	2	9
GP4-5	53	M2.6 Pillow Ball Black	2	E
	54	M3 " Silver	12	4690
	56	Ball Rod End	6	5
	79	5.8 \(\phi \) Ball	2	5
	103	Front Sus, Plate	1	4
	41	Front Hub (L)	+;	8
	42	// (R)	1	E
GP4-6	42	Front Sus, Arm	2	4
	43	Tront ous, Ath	1 4	land .







Keep it in the bag.

Affix it on the bag

eyNo. 55 65 77 78 80 57 104 106 107 109 110	Description Ball End Joint Collar (A) Rear Hub (L) Rear Hub (R) Servo Mount Adapter Tube Strap (S) Battery Holder Battery Holder Collar Plug Wrench	Q'ty 12.	Step Step 10 page 10 page
65 77 78 80 57 104 106 107 109	Joint Collar (A) Rear Hub (L) Rear Hub (R) Servo Mount Adapter Tube Strap (S) Battery Holder Battery Holder Collar	1 1 4 1 2	3 3 10 page
77 78 80 57 104 106 107 109	Rear Hub (L) Rear Hub (R) Servo Mount Adapter Tube Strap (S) Battery Holder Battery Holder Collar	2 I set	10 page
78 80 57 104 106 107 109	Rear Hub (R) Servo Mount Adapter Tube Strap (S) Battery Holder Battery Holder Collar	2 I set	10 page
80 57 104 106 107 109	Servo Mount Adapter Tube Strap (S) Battery Holder Battery Holder Collar	2 I set	10 page
57 104 106 107 109	Adapter Tube Strap (S) Battery Holder Battery Holder Collar	2 I set	10 page
104 106 107 109 110	Strap (S) Battery Holder Battery Holder Collar	l set	10 pa
106 107 109 110	Battery Holder Battery Holder Collar	l set	
107 109 110	Battery Holder Collar		
109		2	9 page
110	Plug Wrench	2	//-
		1	10 page
MIII.	Exhust Tube	1	13
	Air Filter	1	10 page
112	Element Holder	1	. //
113	Element Cover	1	"
115	Throttle Rod	1	13
116	linkage Rod	2	17 13
117	2 φ Linkage Guide	1	13
118	3 φ "	1	6
119	Rod Stopper	2	13
126	Strap (L)	1	16
130	Antenna	1	16
	Screw Locking Compound	1	
	Grease	1	Dec 24
3	Wheel	4	122
129	Antenna Holder	ı	围
131	Snap	4	Œ
132	Body Hook Washer	4	Œ
133	Body Hook Spring	4	18
1	Body Hook	4	16
139	Body Mount (A)	1	0
	// (B)	1	0
	// (C)	2	0
-	Front Grill		80
		2	0
		2	0
145		ī	0
146	Light Grill (R)	1	0
		2	0
		1	0
		1	0
		1	00
		1	00
	Door Mirror Collar	2	0
102			0
		4	6
-			0
152		1	000
		1	00
	140 141 142 143 144 145 146 147 148 149 150 151 152	139 Body Mount (A) 140 " (B) 141 " (C) 142 Front Grill 143 Light (L) 144 Light (R) 145 Light Grill (L) 146 Light Grill (R) 147 Grill Stopper 148 Wiper (L) 149 Wiper (R) 150 Door Mirror (L) 151 Door Mirror (R) 152 Door Mirror Collar M2x8 TP R/H Screw M2.6x6 TP Bind Screw M3 Washer	139 Body Mount (A) 1

LIST OF BAGGED PARTS (2)

Bag No.	KeyNo.	Description		Q'ty	Step
	2	Tire		4	12
	105	Fuel Pump	. 1	9 page	
BOX	138	Body	1	0	
	155	Decal	1	00	
	156	Mirror Seal	1	0	
		Cross Wrench		1	
	100	Instruction (C	Chassis)	1	
	177	Instruction (I	1		
	101	Hex Wrench ((1.5)	1	17 18
	102	Hex Wrench	(2)	1	49
	108	E Ring (E2.5)	4	48	
		Bind Screw	M 3 × 12	4	3
	1000000	"	M 3 × 20	2	- II bje i
		"	M 3 × 30	1	
GP4-3		R/H Screw	M 4 × 55	1	
		"	M 2 × 4	4	
		TP Bind Screw	/ M 3 × 10	16	
		"	M 3 × 15	2	
		Nut	М 3	7	
		"	M 4	1	
	17.115	Nylon Nut	М 3	3	
	14.5	"	M 4	4	
		Set Screw	M 4 × 8	4	
		"	M 4 × 4	4	
		"	M 3 × 3	3	
		Washer	M 5	6	
		Shim (8¢×12)		3	
C. (-)				100	
	4				
			7-1-1		
			1,		
				0	9
			-		1

LAYOUT DRAWING OF PLASTIC PARTS

- 《 How to cutting off parts from a runner ... 》
- *Pay paticular attention when detaching the piston.

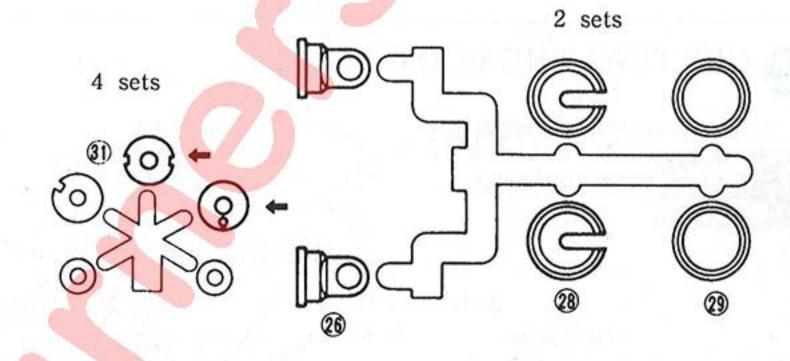
Remove the stubble with a hobby knife.

The root till remains.

No Good

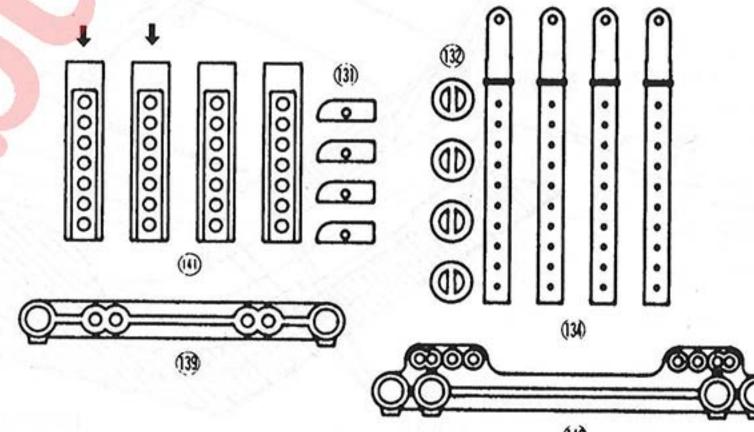
Cut it off with a wire cutter.

《 Shock Parts 》 These marked" ⇒"are not used,



《 Body Hook Parts 》

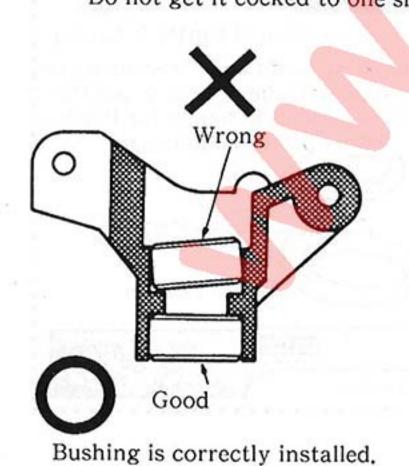
runner on the part.



HOW TO INSTALL A BUSHING

Rear Wheel Shaft

Press the bushing in completely.
 Do not get it cocked to one side.



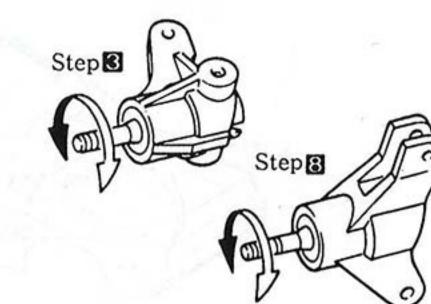
* If Bushing is tight, install the Rear Wheel Shaft and tap on it lightly with a soft object like a screw driver handle. This will help line up the bushing.

If it does not, repeat step one.

(2) After installing the bushing, insert the Rear

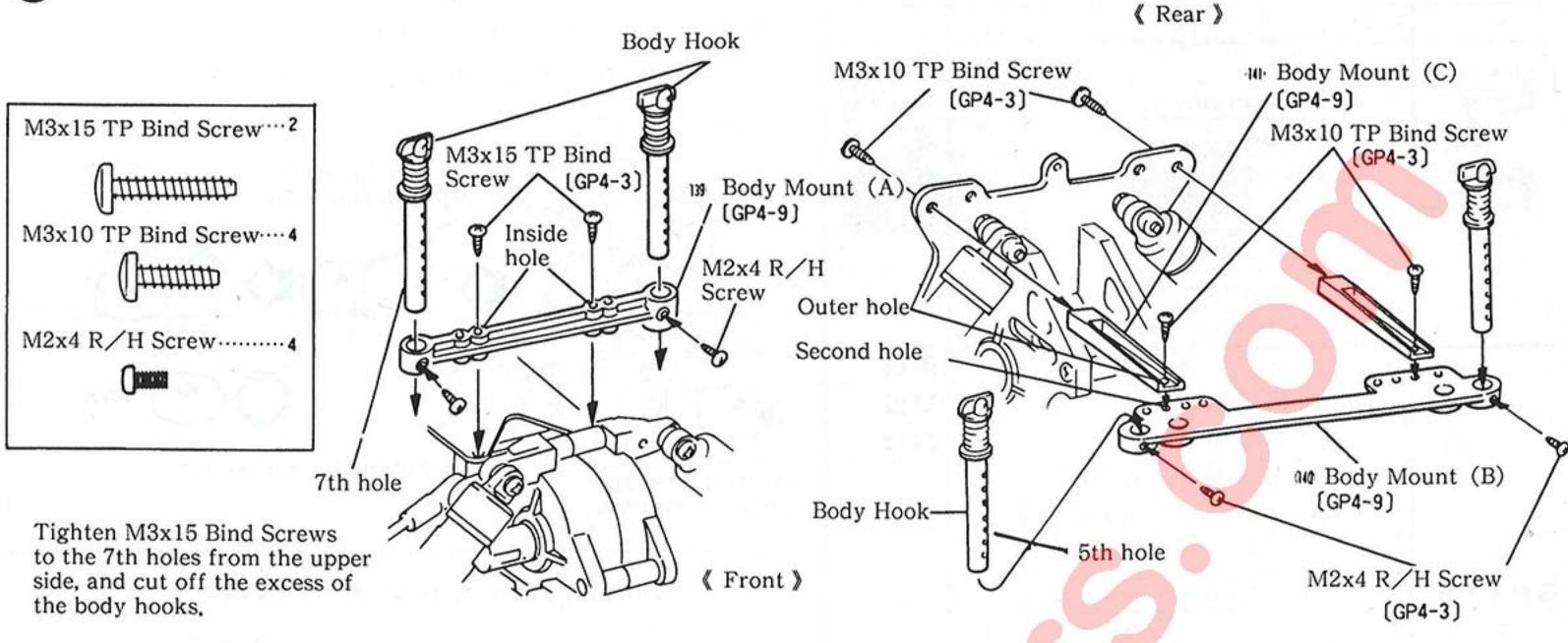
Wheel Shaft and make sure it rotates smoothly.

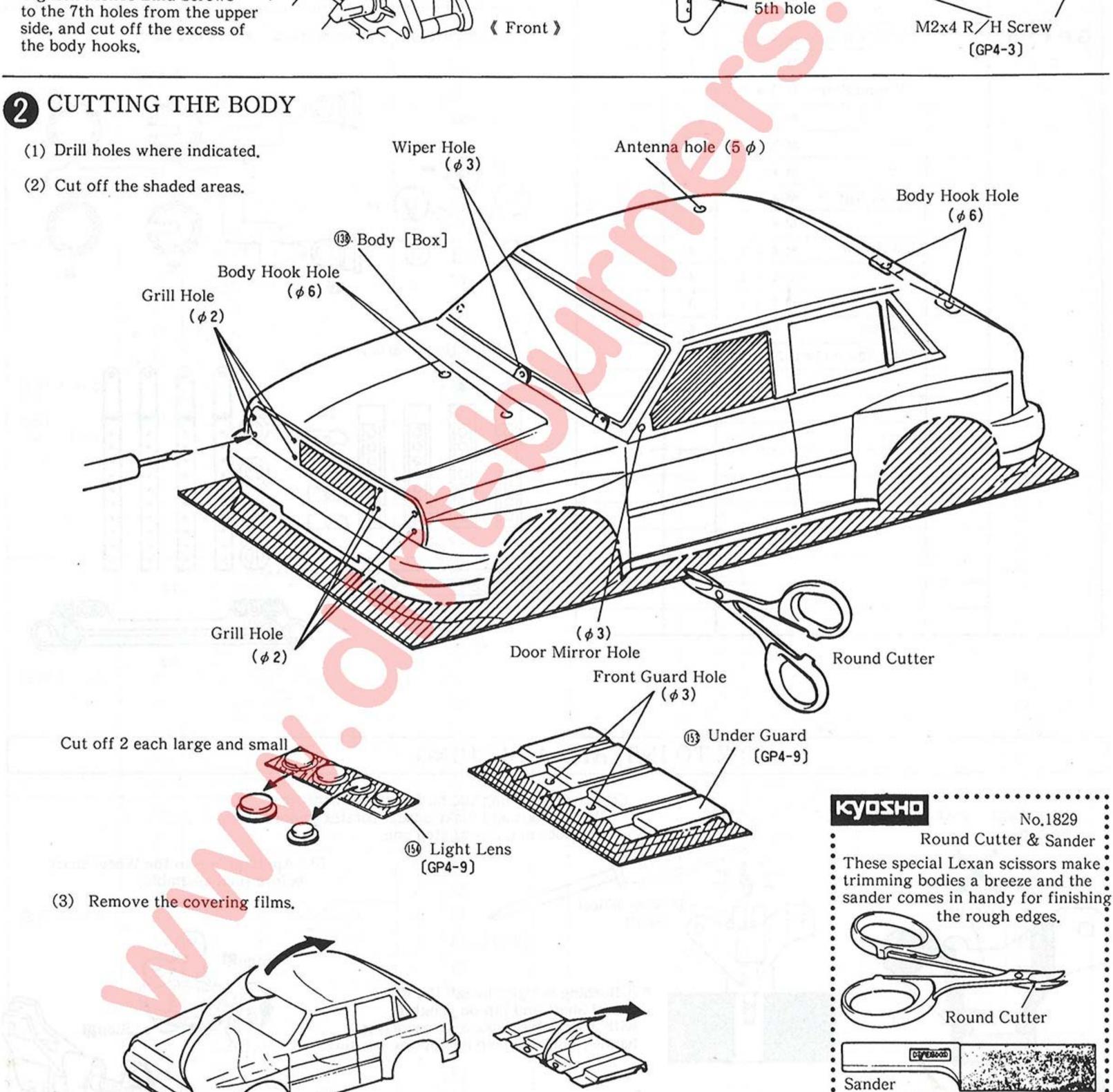
(3) Apply grease to the Wheel Shaft before final assembly.

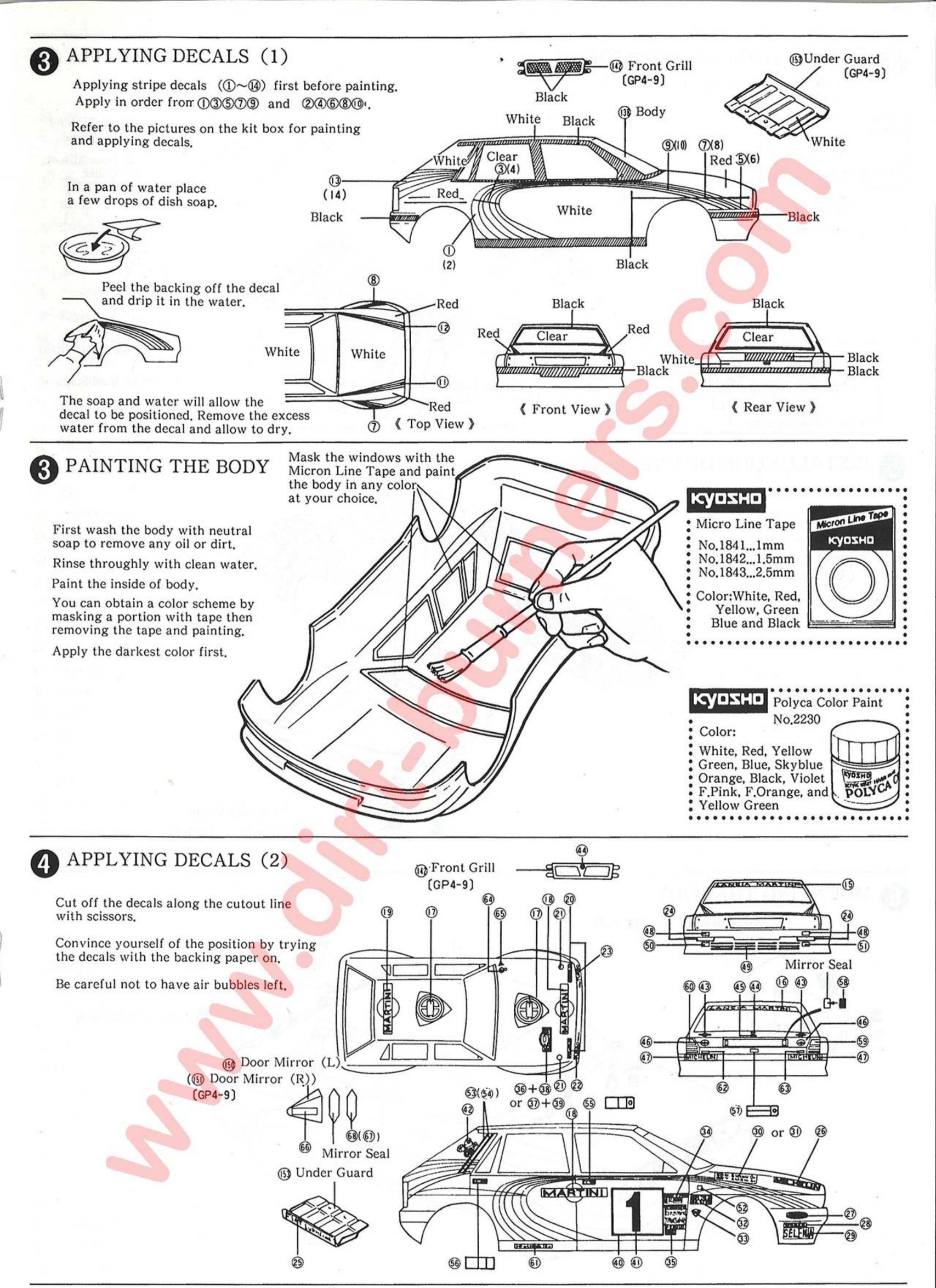


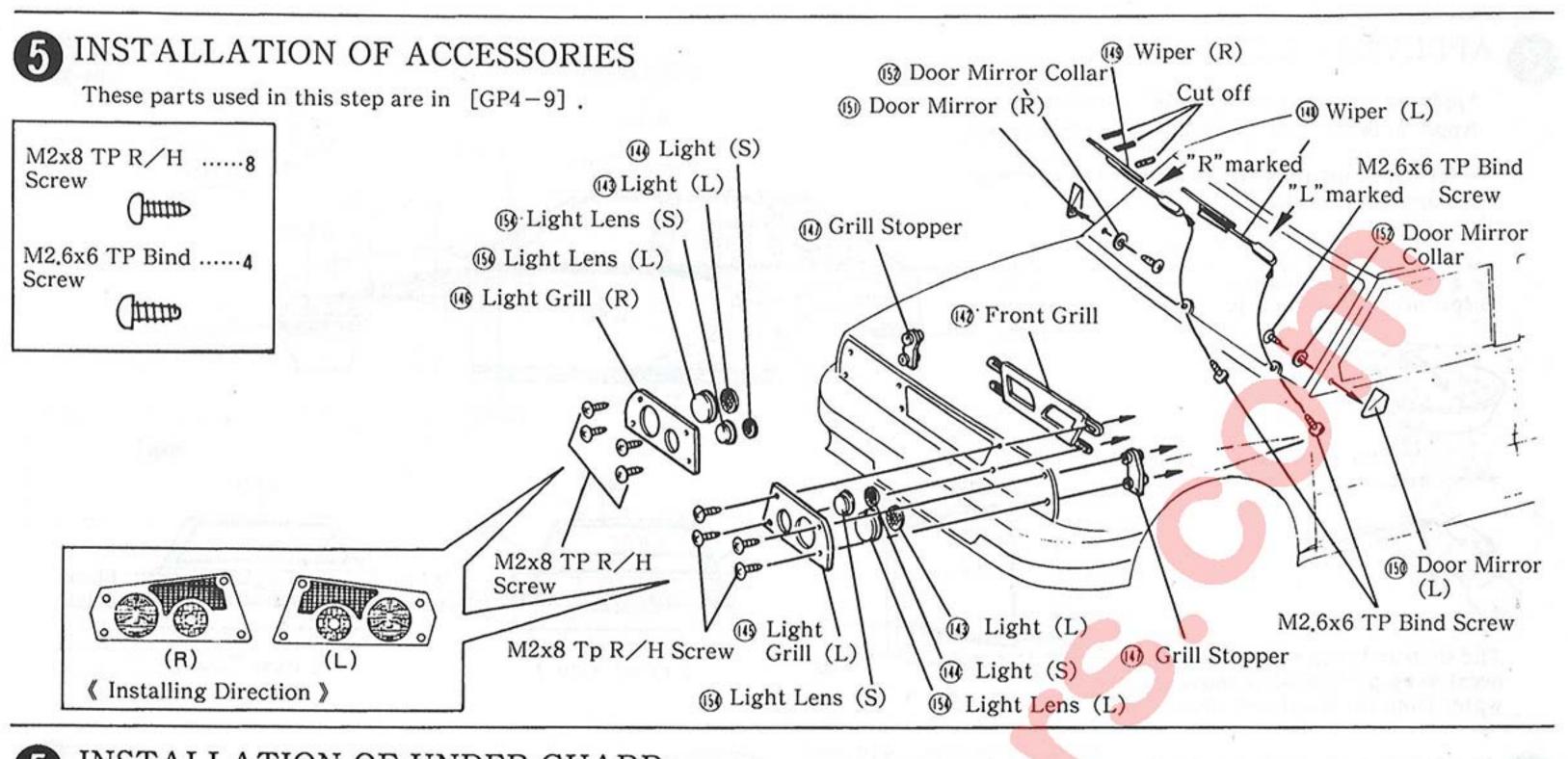
dsiming is correctly installed

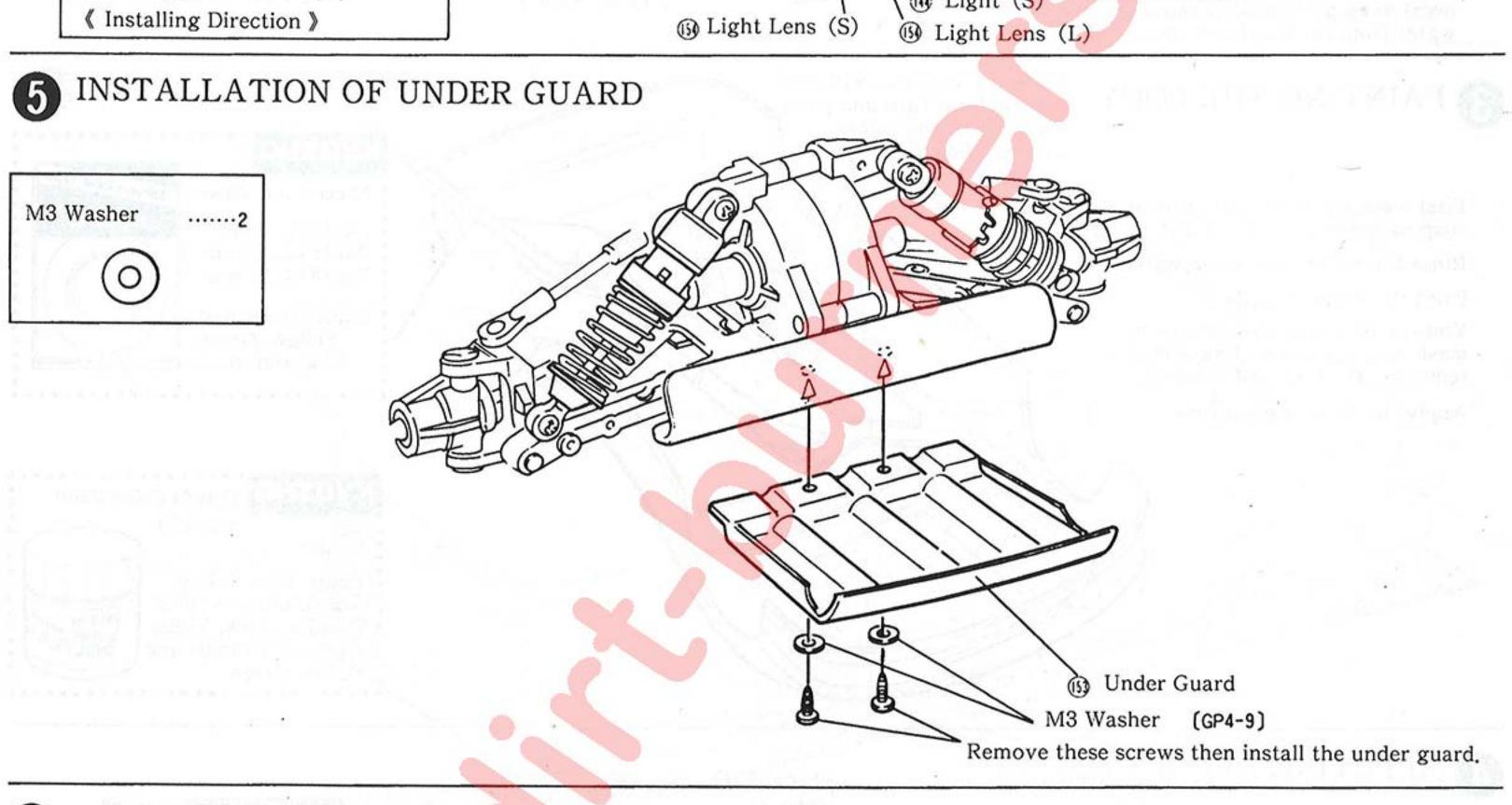
1 INSTALLATION OF BODY HOOK

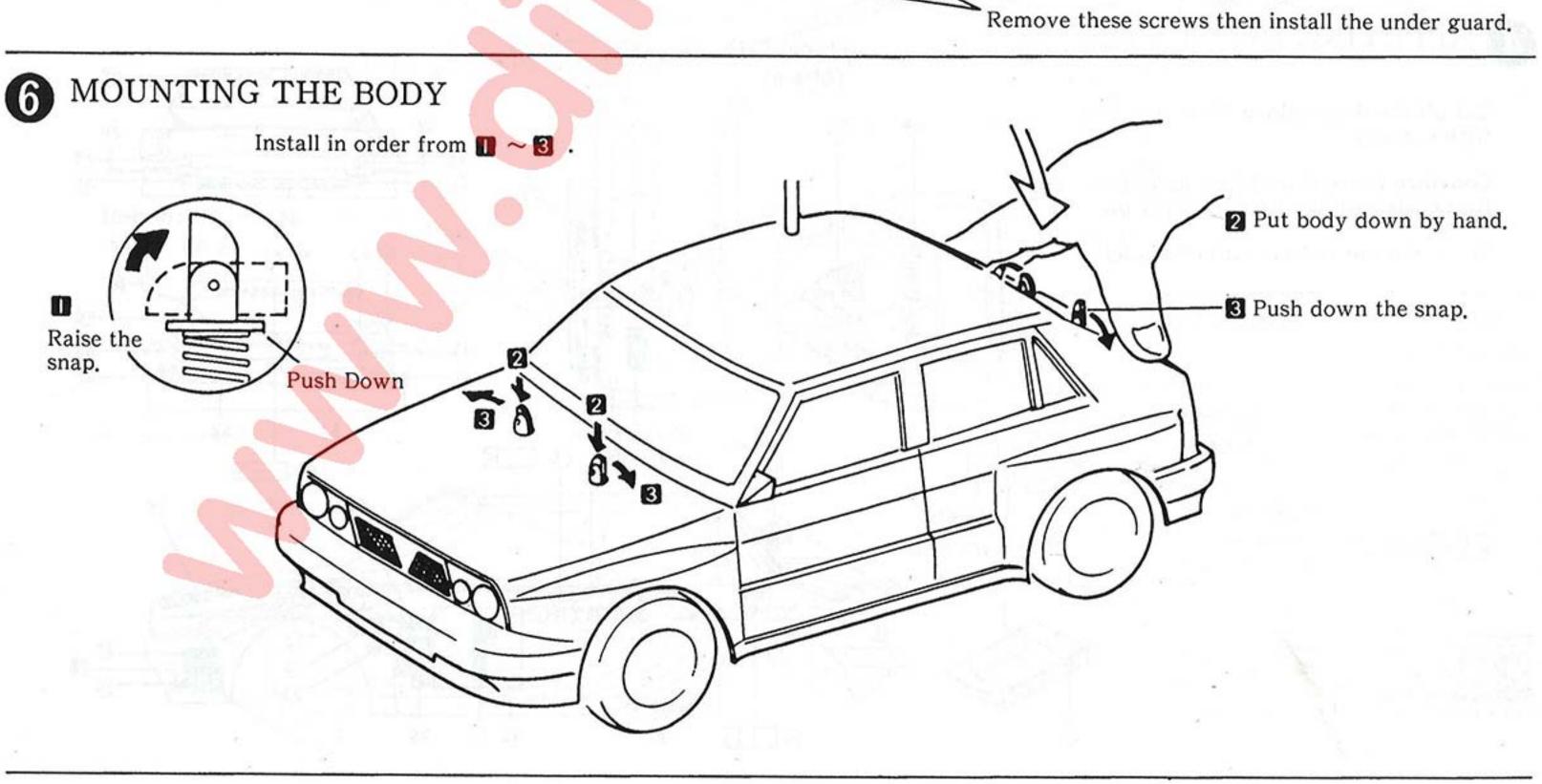












PARTS LIST

-	ey No. Description Q'ty	Key No.				y No. Descript	ion Q'ty
(1)		10000000000000000000000000000000000000	Pillow Ball Bla	*		Fuel pump	
(2)	Tire 4	(54) M3 P	illow Ball Silve	r12	(106)	Battery Holder	
(3)		(55) Ball l	End	12	(101)	Battery Holder Coll	
(4)		(56) Ball I	End Rod	6	(108)	E Ring (E2.5)	12
(5)		(57) Adar	ter Tube	1	(109)	Plug Wrench	
6	Drive Washer4	(58) Serv	Saver (A)	1	(110)	Exhaust Tube	
1	Joint 4	(59) Serve	Saver (B)	1	(11)	Air Filter	
8	Final Diff. Case (A)2	6 Serve	Saver Shaft	1	(113)	Element Holder	
9	Final Diff. Case (B)2	6) Serve	Saver Spring	1	(113)	Element Cover	
(1)	Bevel Gear (A) 6	E Rir	g (E5)	1	(11)	Valve Rod	
(1)	Bevel Gear (B) 6	© Cente	er Diff. Mount	(A)I	(115)	Throttle Rod	1
(2)	Bevel Gear Shaft 3	@ Cente	er Diff. Mount	(B) ······· I	(116)	Linkage Rod	2
(3)	Final Pinion Gear 2	69 Joint	Collar (A)	2	(11)	2 φ Linkage Guide	
(4)	2 φ x11 Pin 4	6 Joint	Collar (B)	1	(113)	3 φ Linkage Guide	1
(3)	Timing Pulley (A)2	Disk	Plate	1	(119)	Rod Stopper	2
(6)	Timing Pulley (B) 2	Brake	Pad (A)	1	(10)	$8 \phi x 14$ Ball Bearing	g 6
(1)	Belt 2	69 Brak	Pad (B)	1	(ii)	5ϕ x10 Metal Bushi	ng 12
(18)	Front Counter Shaft	70 Brake	Cam Shaft	1	(13)	Chassis	1
(19)	Rear Counter Shaft	① Brak	Cam	1	(11)	Chassis Cover	
20	Counter Shaft Joint 2	3 Brak	e Horn	1	(11)	Radio Plate	
21	E Ring (E4)5	⅓ Rear	Bulk Head (L)		(125)	Joint Rod	1
22	Center Diff, Case (A)	(a) Rear	Bulk Head (R)		(26)	Strap (L)	1
23	Center Diff, Case (B)	® Rear	Housing	1	(1)	Fuel Tank	1
24)	Front Shock Case 2		Shock Stay		(11)	Fuel Tube	3
23)	Rear Shock Case 2		Hub (L)		(129)	Antenna Holder	2
26	Shock Top 4	® Rear	Hub (R)		(130)	Antenna Tube	
2	01 1 0	100	Ball	2		Snap	4
28	Spring Holder 4	20000 1000	Mount	4	100220	Body Hook Washer	4
29	Spring Adjuster —4		Plate Post (A)	(13)	Body Hook Spring	4
30	Pressure Top 4	ALC: NO.	Plate Post (B		(13)	Body Hook	4
30	Shock Piston4		ne Mount	2	(B)	5 φ x10 Ball Bearing	
33			h Bell		(36)	Center Rod	
33	Rear Shock Shaft2		h Shoe	2	(13)	Side Arm	
34	Shock End4						
_			ch Spring	2	(138)	Body Mount (A)	
(35)			Shaft		(19)	Body Mount (A)	
(36)	Rear Shock Spring2	® Fly V	010 27027		(19)	Body Mount (B)	
®	Rear Wheel Shaft2	100000 10000 10000 10	Vheel Spacer		(0)	Body Mount (C)	2
38		V-2-07 V-2-0-1	h Bearing Case	024	(1)	Front Grill	1
39	Knuckle Arm (R)		h Rollar	6	(1)	Light (L)	2
(40)			ng (E7)		(1)	Light (R)	2
	Front Hub (L)		il Starter		(6)	Light Grill (L)	1
190000	Front Hub (R)	Muf			(14)	Light Grill (R)	
_	Front Sus, Arm2		ler Cap	1	(1)	Grill Stopper	2
44		Muff M	ler Seal	1	(1)	Wiper (L)	1
45	Sus, Shaft (A) Silver 2	Gask	12:22	1	(149)	Wiper (R)	1
46	Sus, Shaft (B) Black 2	® Shoc	c Oil	1	(150)	Door Mirror (L)	1
(1)	Sus, Shaft (C)2	Shoc	c Bushing	4	(5)	Door Mirror (R)	1
48	Sus, Shaft (D)2	(90) E Rin	ng (E3)	1	(152)	Door Mirror Collar	2
49	Shaft Holder	(iii) Hex	Wrench (1.5)	1	(153)	Under Guard	
©	Front Bulk Head (L)	₩ Hex	Wrench (2)		(59)	Light Lens	1
(51)	Front Bulk Head (R)	௵ Fron	t Sus. Plate		(15)	Decal	1
3	Front Housing	Strap	(S)	2	(159)	Mirror Seal	1
			- 7			20	

PURCHASABLE PARTS FOR YOUR KIT

You can purchase replacement optional parts for your kit. All of the part identified by key number are usually not available singularly, but we offer these parts in convenient parts" packs" which can be purchased separately. To figure out which parts pack you need, find the key number for

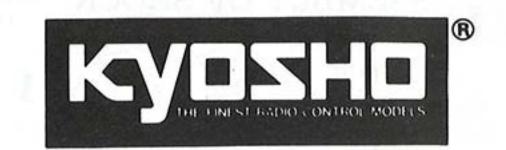
Key No. & Q'ty Description No. Bumper $(I) \times 1$ F D - 1 Belt (1)×1 F D - 3 Final Diff, Case (8)(9)×1 F D - 4 (2) (2) × 1 Center Diff, Case FD-5 Final Pinion (13)×1 FD-6 Timing Pulley (0000i6×1 44×2 FD-7 Front Counter Shaft (0 x 1 FD-8 Rear Counter Shaft (19) × 1 FD-9 Joint F D - 10 20 × 2 Shaft Holder F D - 11 (49) × 1 Front Bulk Head F D - 12 50 50 52 × 1. Slider Set F D - 13 1 × ash don Center Diff. Mount 63 60 × 1 F D - 14 65' X 2 Chassis \$60 070 075° × 1 F D - 15 F D - 16 Brake Parts (67) (68) (69) (70° × 1 Servo Mount Set F D - 17 (71) (72 (81) (129 × 1 80 × 4 Rear Bulk Head F D - 18 03 04 05 × 1 FD-19 Rear Shock Stay $(76) \times 1$ FD-20 Engine Mount (83) × 2 FD-21 Fly Wheel 88 (89) × 1 See page 13 Starter Holder F D -22 Starter Assembly 11 F D -23 One Way Assembly 11 F D -24 FD-25 Muffler Assembly 94 (95) (96) (97) × 1 Chassis F D -27 (2)× 1 FD-28 Fuel Tank (10 × 1 Fuel Tube F D -29 020×2 Battery Holder F D - 30 doc don 1 Exhaust Tube F D - 33 110 × 1 Linkage Set monsonex 1 mens x 2 F D - 36 Black Shock (S) 24 26 27 28 29 30 31 32 34 35 99 X 2 F D - 37 (L) F D - 38 25 26 27 28 29 30 31. 33 34 36 99 × 2 FD-43 Servo Saver Set 5\$ 69 60 60 62 119 11/× 1 Screws, Nuts, Wrenches FD-52 Screw Set King Pin 0 T - 4 40 X 4 0 T - 5 Joint (7) x 2 Swing Shaft (5) × 2 0 T - 6 Sus, Shaft . 45 46 47 48 X 2 0 T - II Knuckle Arm 0 T - 16 38 39 × 1 Front Wheel Shaft 4 × 2 0 T - 17 Rear Wheel Shaft 31.× 2 0 T - 18 Drive Washer (6) × 4 OT-19 12×2 1011-×4 Diff, Gear Set 0 T - 28 M3 Pillow Ball 54. × 10 0 T -31 5.8 φ Ball 79: × 10 O T - 32 0 T -35 Upper Rod Set 56 × 4 55 × 8 M2,6 Pillow Ball O T -36 153 × 10 Rear Hub O T -45 77178 X 1 Front Hub Set O T -55 411 42 × 1 Sus, Arm Set 43 44 × 2 O T -69 Pilot Shaft (OS) A B - 14 (87) (92) (100) × 1 Clutch Shoe A B - 15 (85) × 2 Clutch Bell A B - 16 (84) × 1 Clutch Spring (86) × 4 A B - 17 Clutch Bearing 90 × 1 91 × 6 L D - 70 Air Filter R M - 11 (57, mm ang max 1 0 T -39 Ε Ring (E2.5) 100×10 C B -72 E Ring (E3) WX 4 кс-20 E Ring (E4) 21 × 5 EF-37 Strap (S) 100×6 EF-39 Ni-Cad Strap 616×6

that part within the manual. Then consult out part guide below. When reffering to the parts you need, always use the Parts Pack Number. For example, if you need a bumper (Key No.1) ask your dealer for Kyosho Parts Pack FD-1 (Bumper).

No.	Description	Key No. & Q'ty
S D - 79	Antenna Tube	(ii)×5
1901	5 φ x10 Ball Bearing	(ii)×2
1911	8 φ x14 Ball Bearing	(1)×2
1916	5 φ x10 Bushing	(1)×10
w - 5058	Tire (Rally Patern)	(2)×2
F D - 53	Body Set	(in (in) (in) (in) (in) (in) (in) (in) (
	Lancia Delta	600 600 600
F D -54	Accessories	(62) (63) (63) (63) (63) (63) (63) (63) (63
	Lancia Delta	
F D -55	Decal Lancia Delta	(53)(55 × 1
F D - 2	Wheel	(3)× 4
OR III	Body Mount Set	(1360 × 160) × 2 (130(13)(130(130 × 4
		/
		ALL THE RESERVE TO TH
	aus is the same	Fall A Ri
170 41 -	Optional Parts	
1883	Frontier Hobby Oil	30cc
1901	5 φ x10 Ball Bearing	Replace Key NO.121
1953	Silicone Oil (S)	Soft
1954	" (M)	Medium
1955	" (H)	Hard
W - 5001	Pressure Shock (S)	High Quality
W - 5002	" (L)	"
w - 5005	Special Rod Set	Easy Adjusting
W -5061	Universal Swing Sha	
	3 φ Stopper	Short Care
S D -53		Steel
S D -54	" (13T)	Steel
S D - 55	" (14T)	Steel -
	Pilot Shaft	For Enya
F D -50		192311
	(20/24)	20T, 24T
F D - 39	Body peugeot405	
F D -40	Decal Peugeot405	
F D -41	AccessoriesPeugeot4	05
F D -42	Wing Peugeot 405	Signali et al
O T -99	Wing Stay	51.048 544.0463
E P - 22		
O R -52	Body Nissan	w/Decal, Accessories
	Skyline GT-R	
O R -53	Accessories Skyline	GT-R A PAR A PAR
O R -41	Door Mirror	And Short St
O R 109	Wheel (Silver)	
O R 110	Decal Calsonic Skyli	ne
O R -51	Wheel Set	Ferrari Type
	Y 16 11 12 12 12 1	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
O R - 56	Wheel	
O R -73	Wheel	Lamborghini Type
R M - 15	Wheel	Corvette Type
W - 5053		
W 5054		
W - 5055	Tire (Slick)	
w - 5056	Tire (Radial Patern	C)
	21	
WEEKE N	347 JUL 1 1 3	* 120 DRG
Expense.	A 9	THE POST PRES
		Montald .

1/10 SCALE .10 SIZE GAS POWERED CAR

INSTRUCTION MANUAL 《 CHASSIS PORTION 》



BEFORE ASSEMBLY

O Read the instruction carefully.

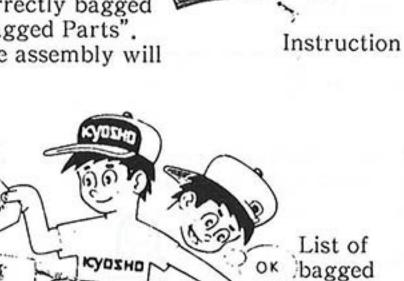
You can assemble the kit more easily if you have grasped the general idea of steps and structure beforehand by reading it through to the end.

OCheck the parts in the kits.

Check to see if all the parts are correctly bagged as they are listed in the "List of Bagged Parts". Your through understanding of the assembly will enable you to build the kit without any difficulty.

Check the components in the kit prior to your startings of the assembly.

Any claims for replacements or refunds for the model in the process of assembly will not be accepted.

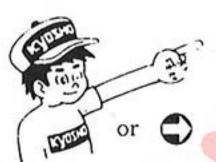


O Learn the marks described in the instruction.

- SWCIMINI ... Place to put some locktite.

It will prevent the screws and nuts to get loosen by vibration while running.

It will reduce friction are assure smooth movements.



parts

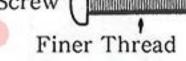
Steps where your paticular attention is required.

OBe well aware of the different types of screws.

 The difference between the TP Screw (short form of self-tapping screw) and the ordinally screw is ...

• TP Screw () THILLING

Ordinaly Screw
Some of them



2) The kinds of screws which will be used in this instruction.

pointed tips.

TP R/H Screw

R/H Screw

TP Bind Screw

Set Screw

(R/H Round Head)

O Pick up the correct parts and screw.

Compare the shape and size of small parts, such as screws, nuts, and washers.

O Be sure about the location and direction of parts to install.

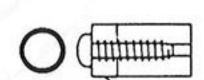
Double—check the location and direction of parts with the illustration before installation. When necessary, assemble the parts themselves tentatively before proceeding to the next step.

O Do not tighten the TP Screwtoo tight.

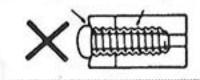
Do not use excessive force when tightening the TP screws, or you may strip the thread in the plastic. It is recommended to stop tightening it when the thread part on the screw goes into the plastic part and you feel some resistance from the tightening.

Over tightening may strip the thread in the plastic.

Good



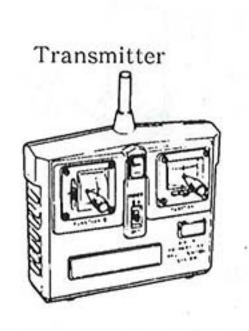
Wrong

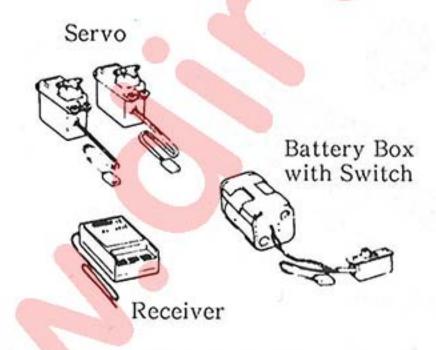


THINGS NEED BESIDES THE KIT

《 2 Channel Radio System 》

Two types of radio control set are on the market, the stick type and the steering wheel type. Choose which ever you like.



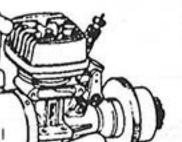


《 AA Size Battery 》

For Transmitter ... 8 pcs.

For Receiver ... 4 pcs.





《 Things need to start engine 》

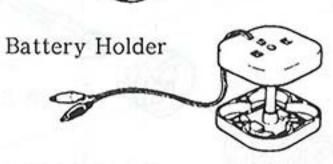
** Included in the kit **

Fuel Pump



Plug Wrench





** Not included in the kit **

D Size Battery ... 4 pcs.

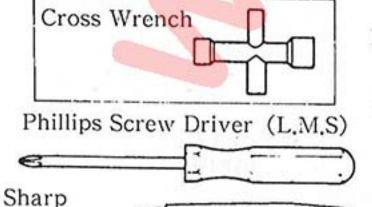
Glow Fuel

*Gasoline or kerosone can not be used.



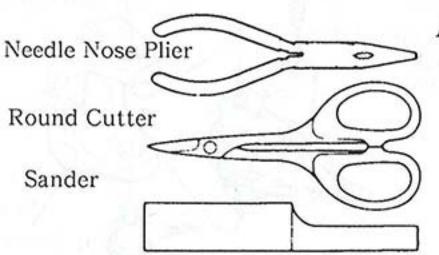
《 Tools Required 》 A Hex Wrench, Grease, Cross Wrench and Screw Locking Compound are in the kit.

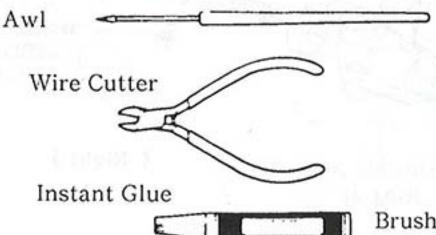
Micron Line Tape



Hobby

Knife

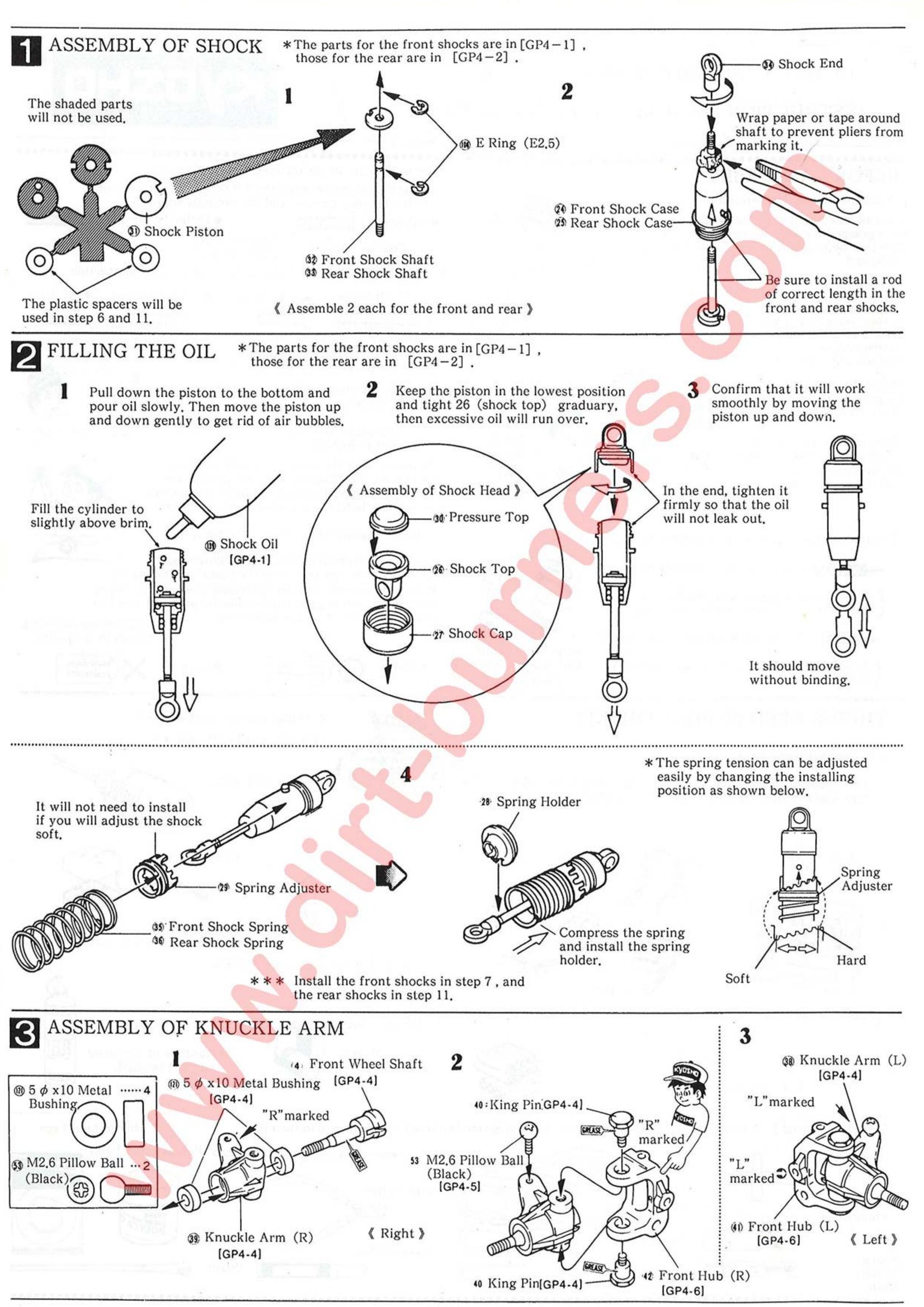


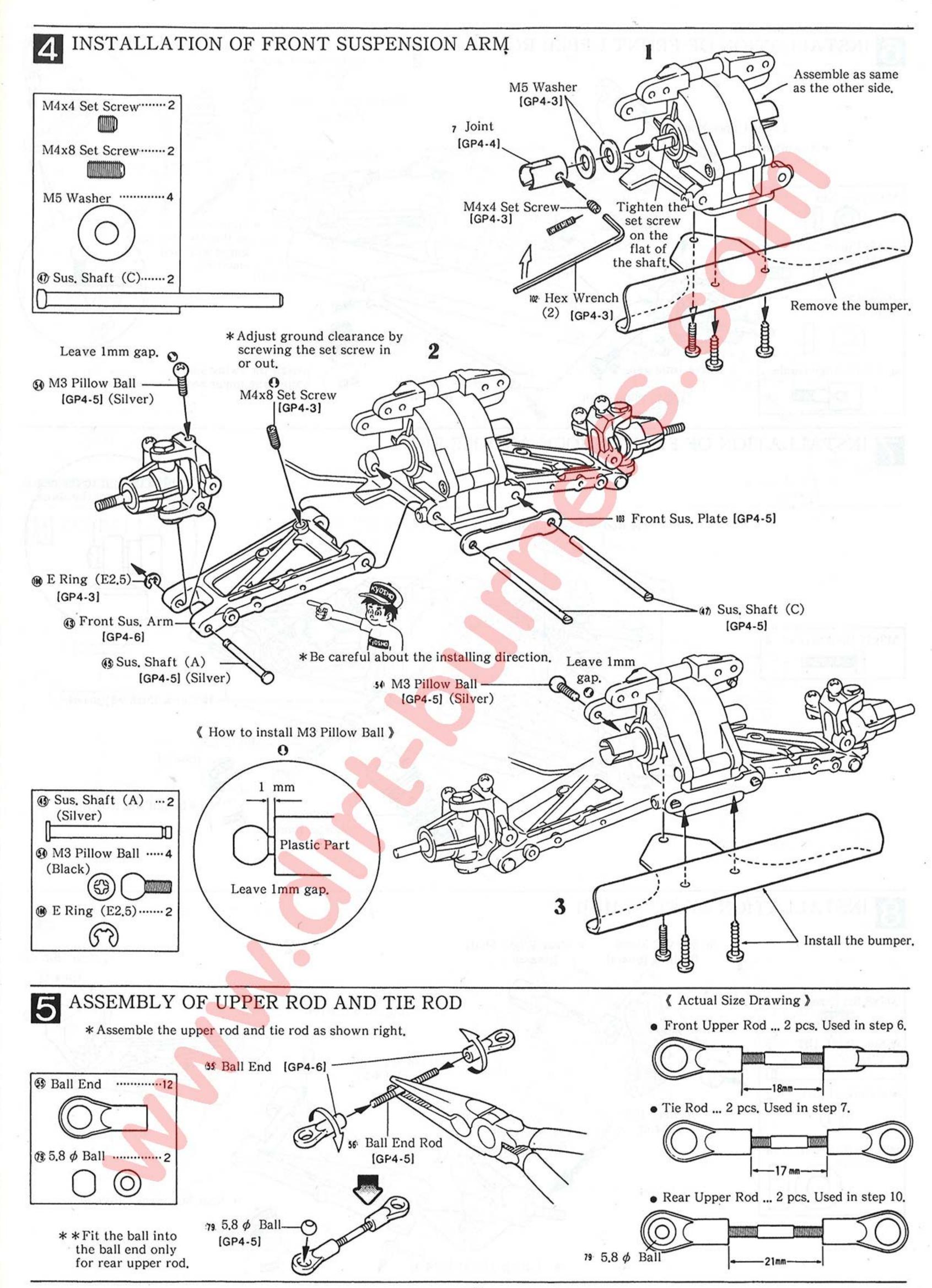


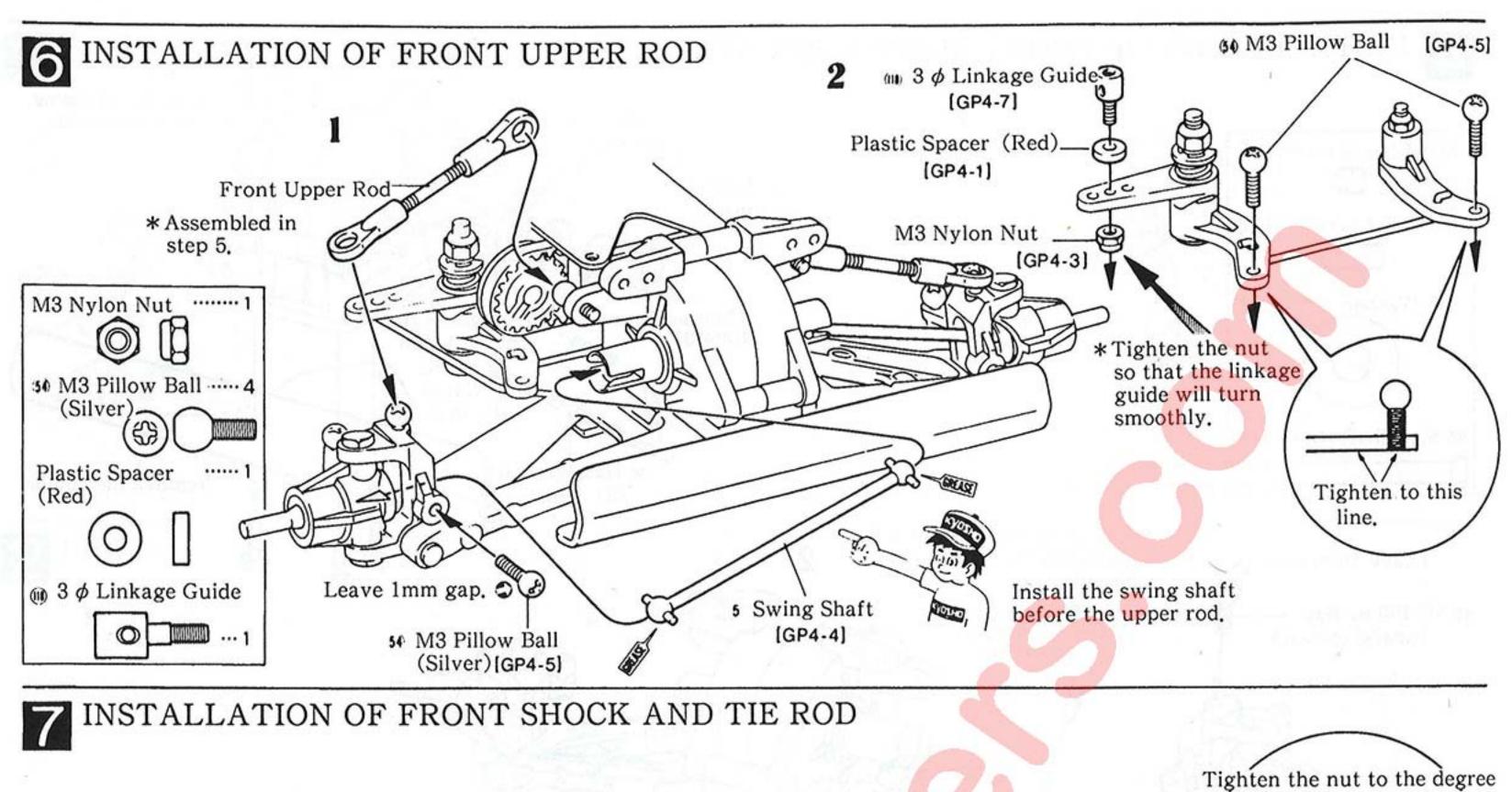


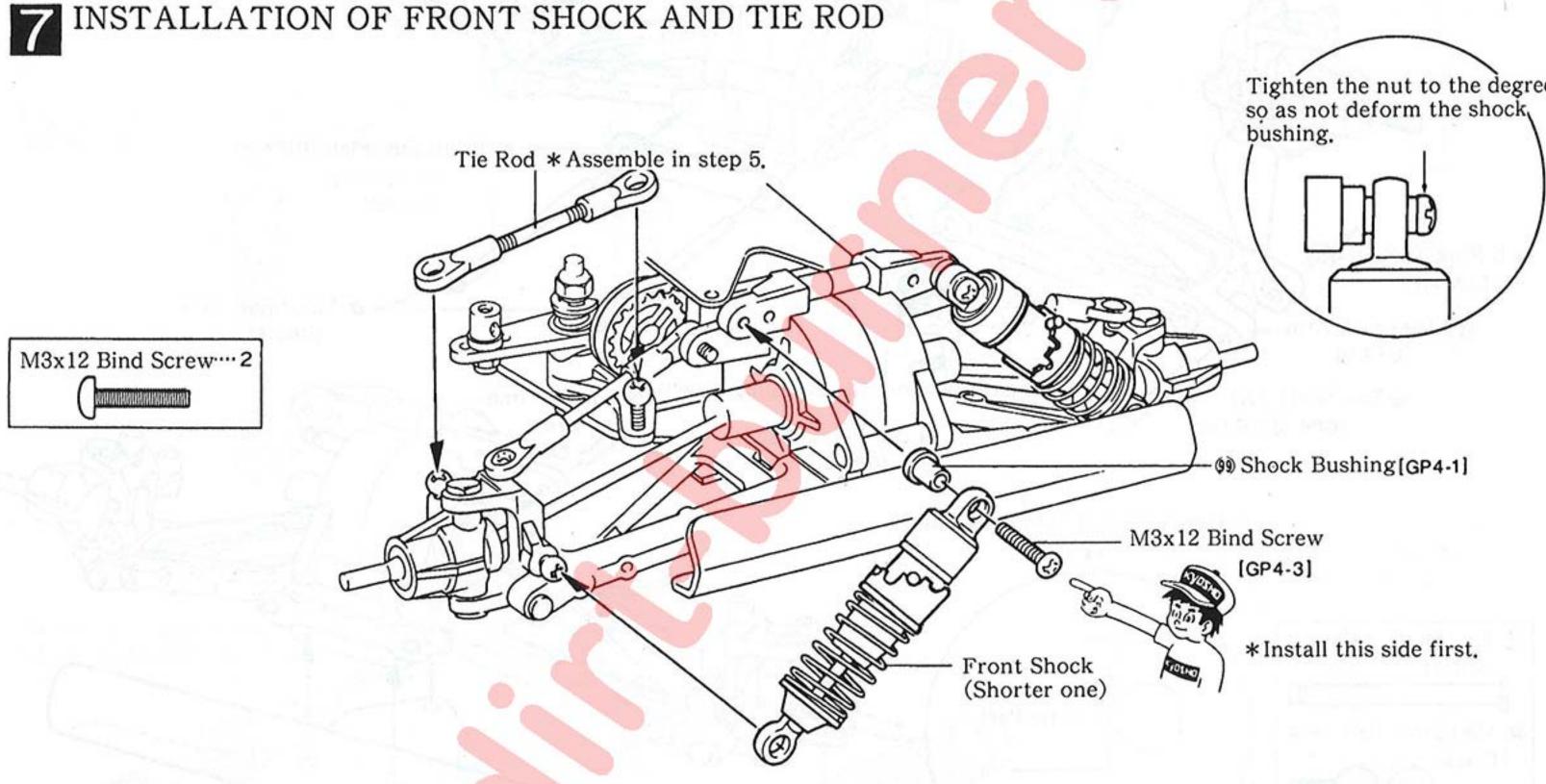


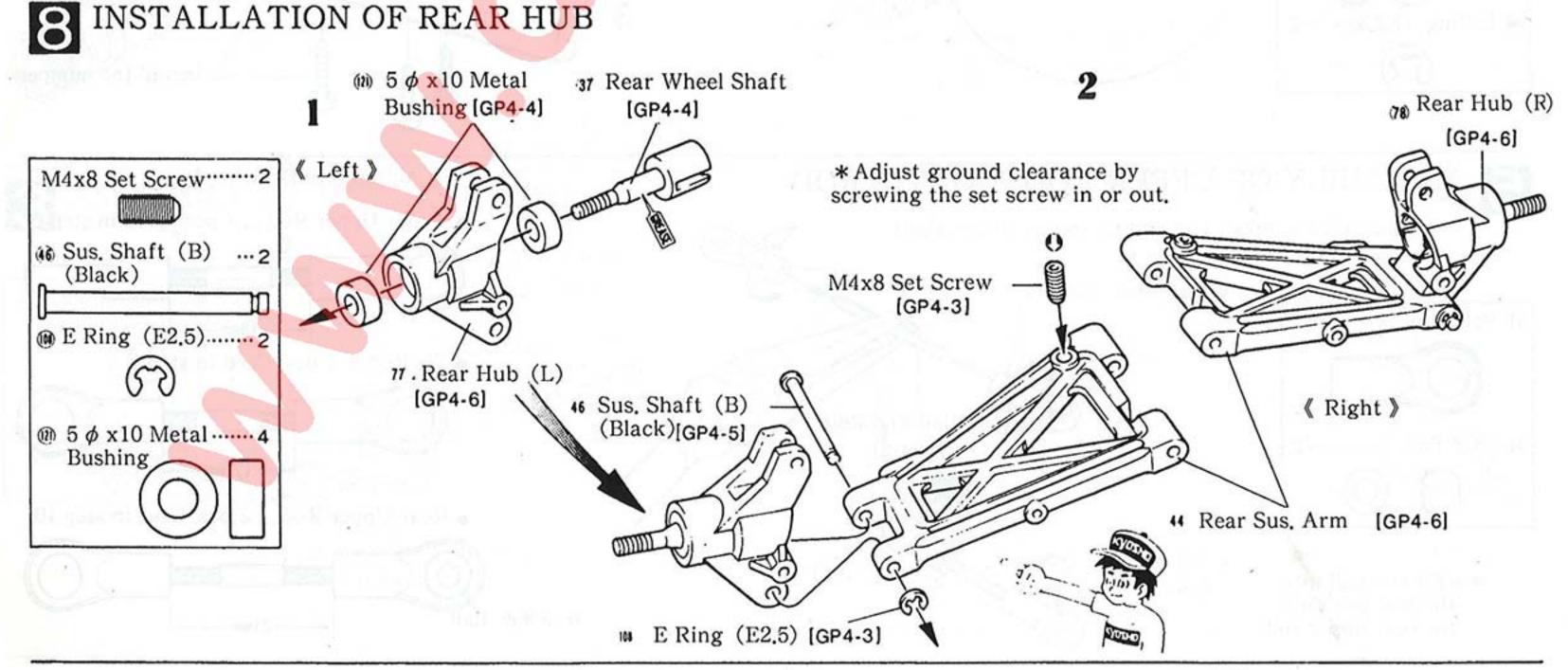
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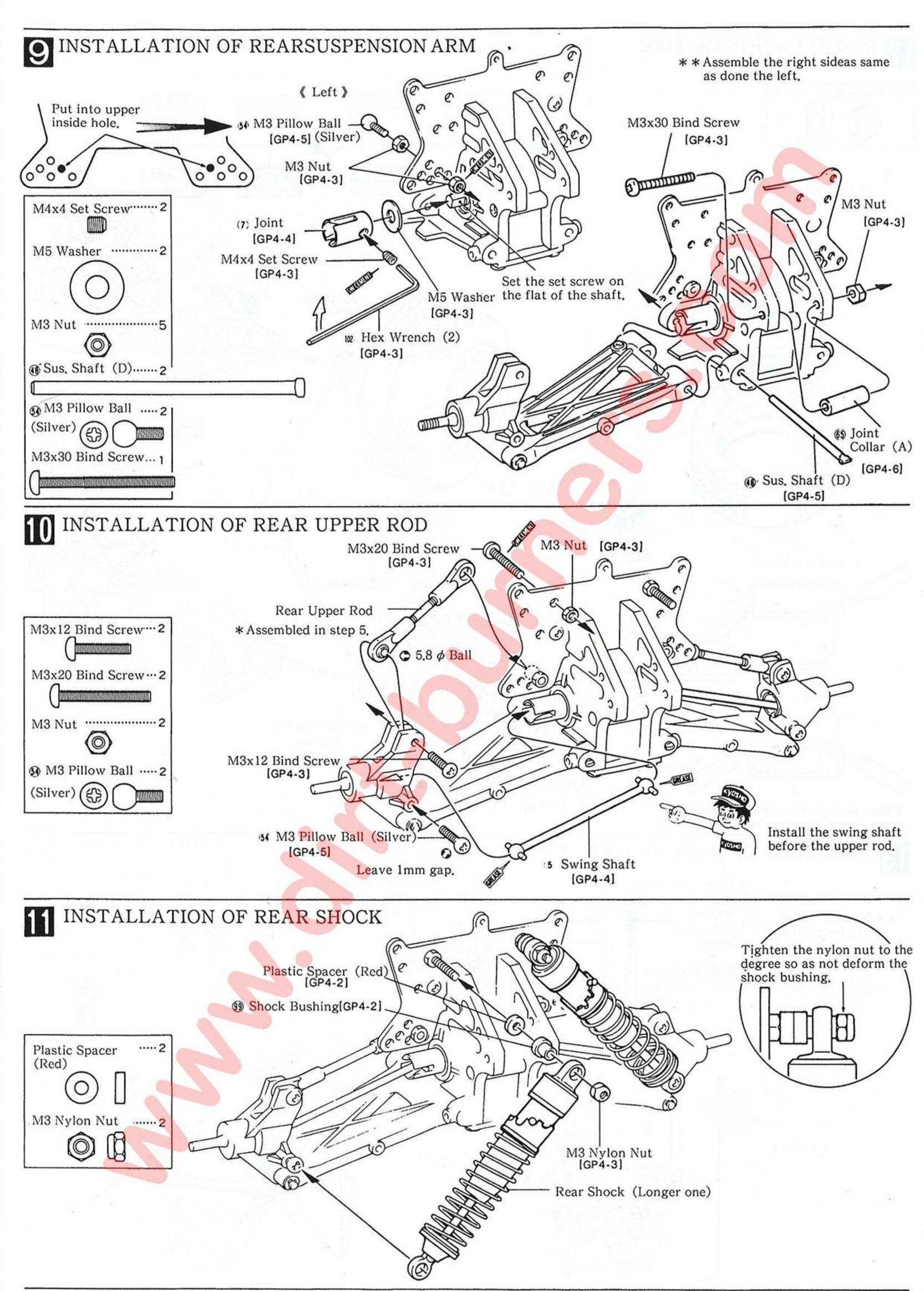


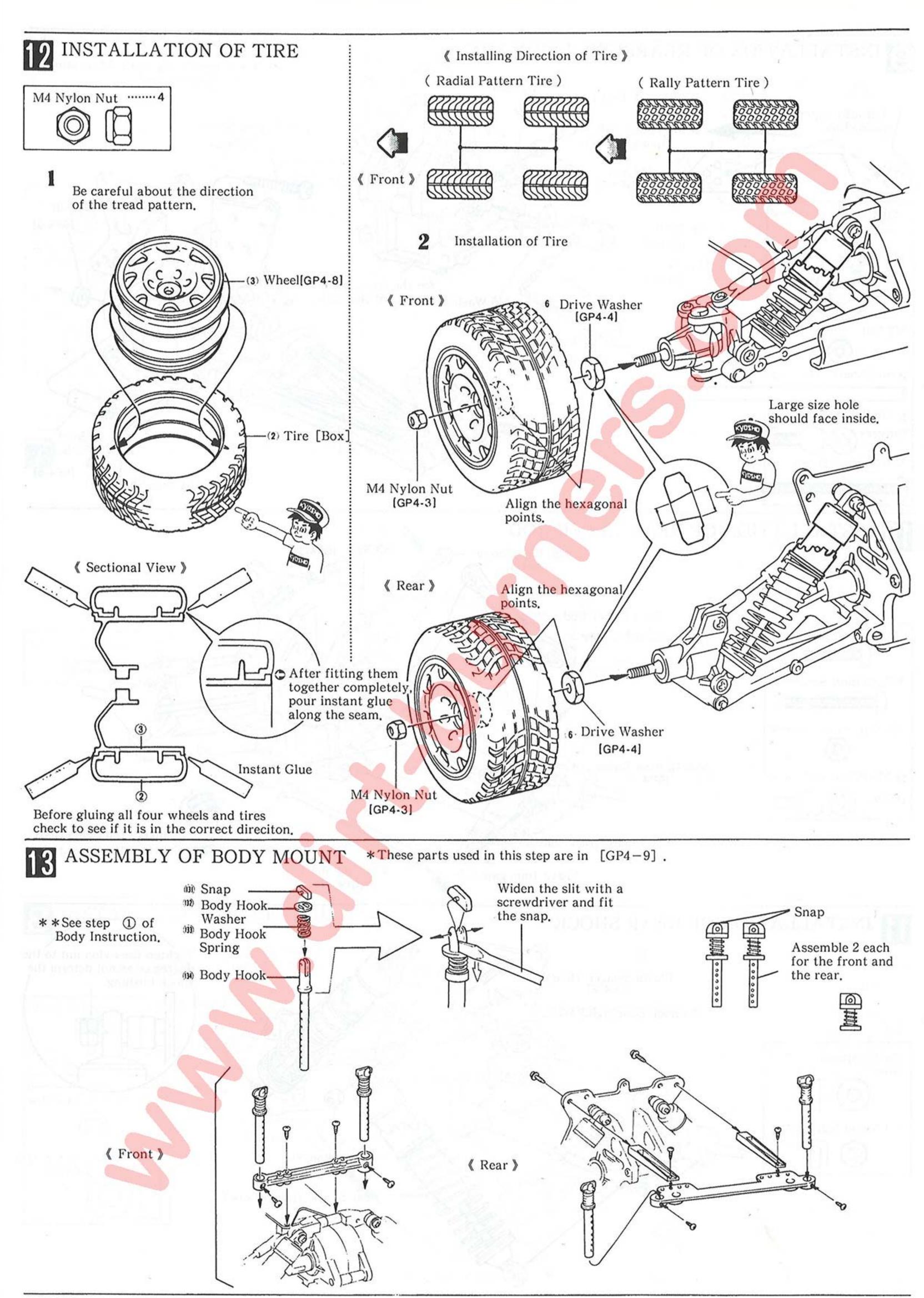






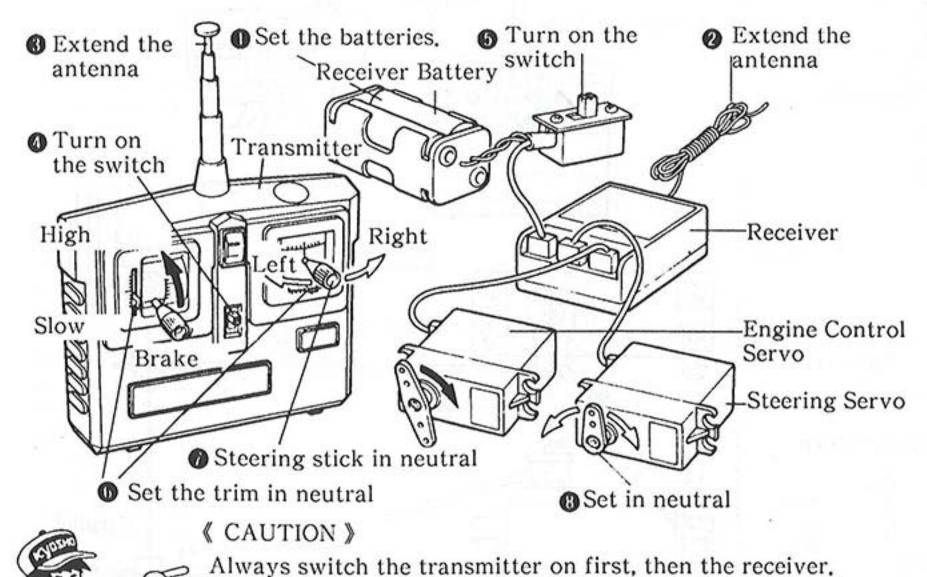






HOW TO CHECK RADIO SYSTEM

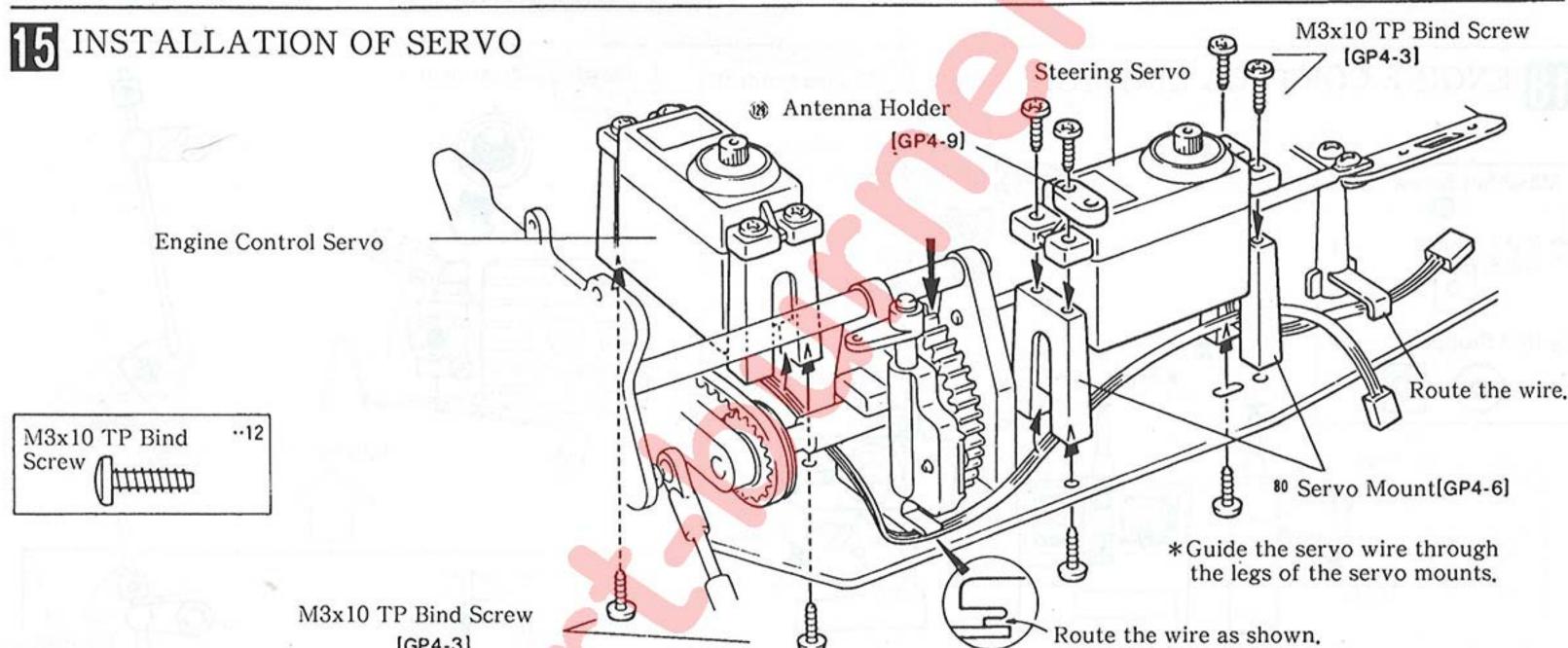
* *Carefully read the instruction manual that comes with your radio system before operating the radio.

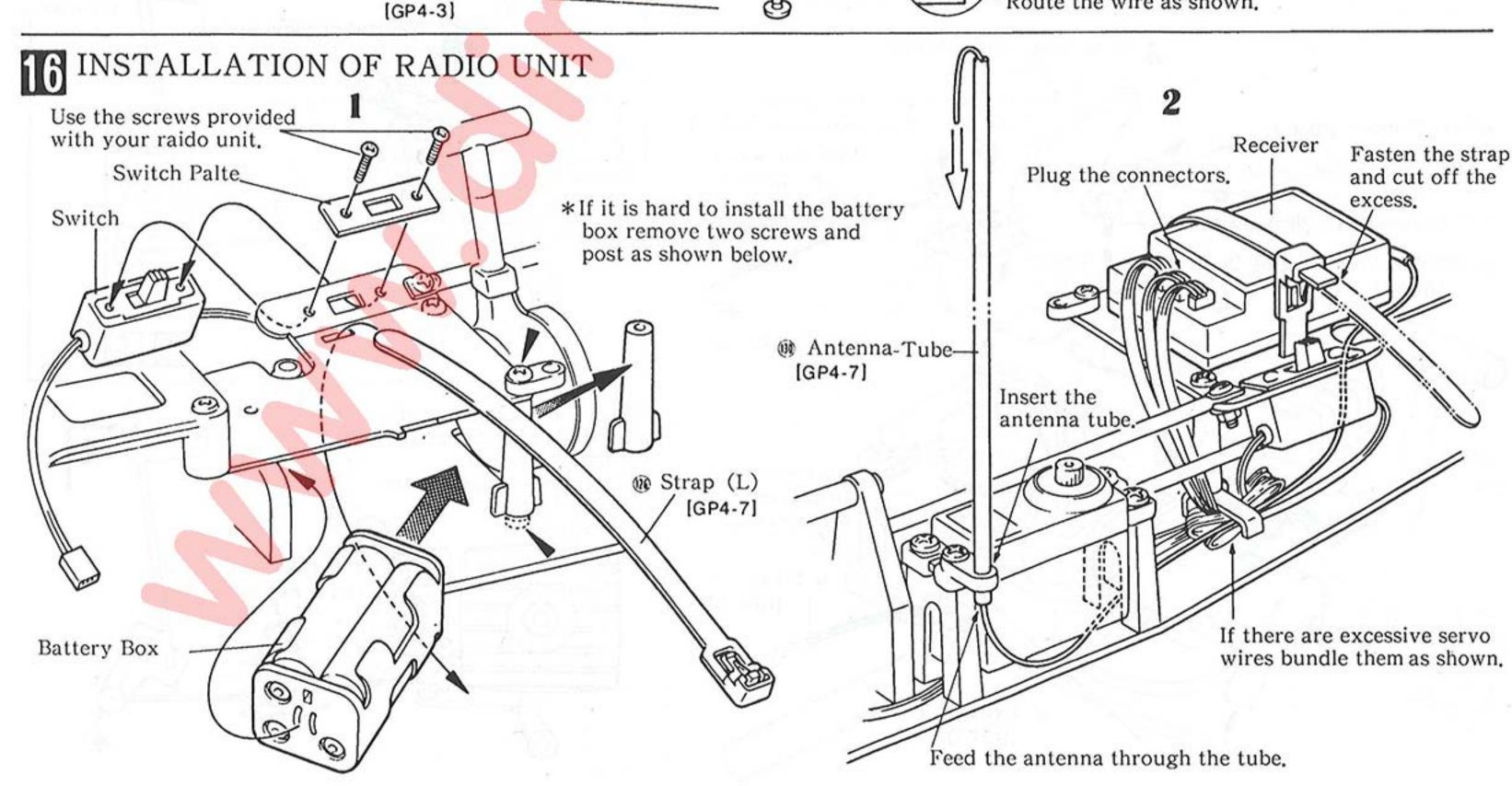


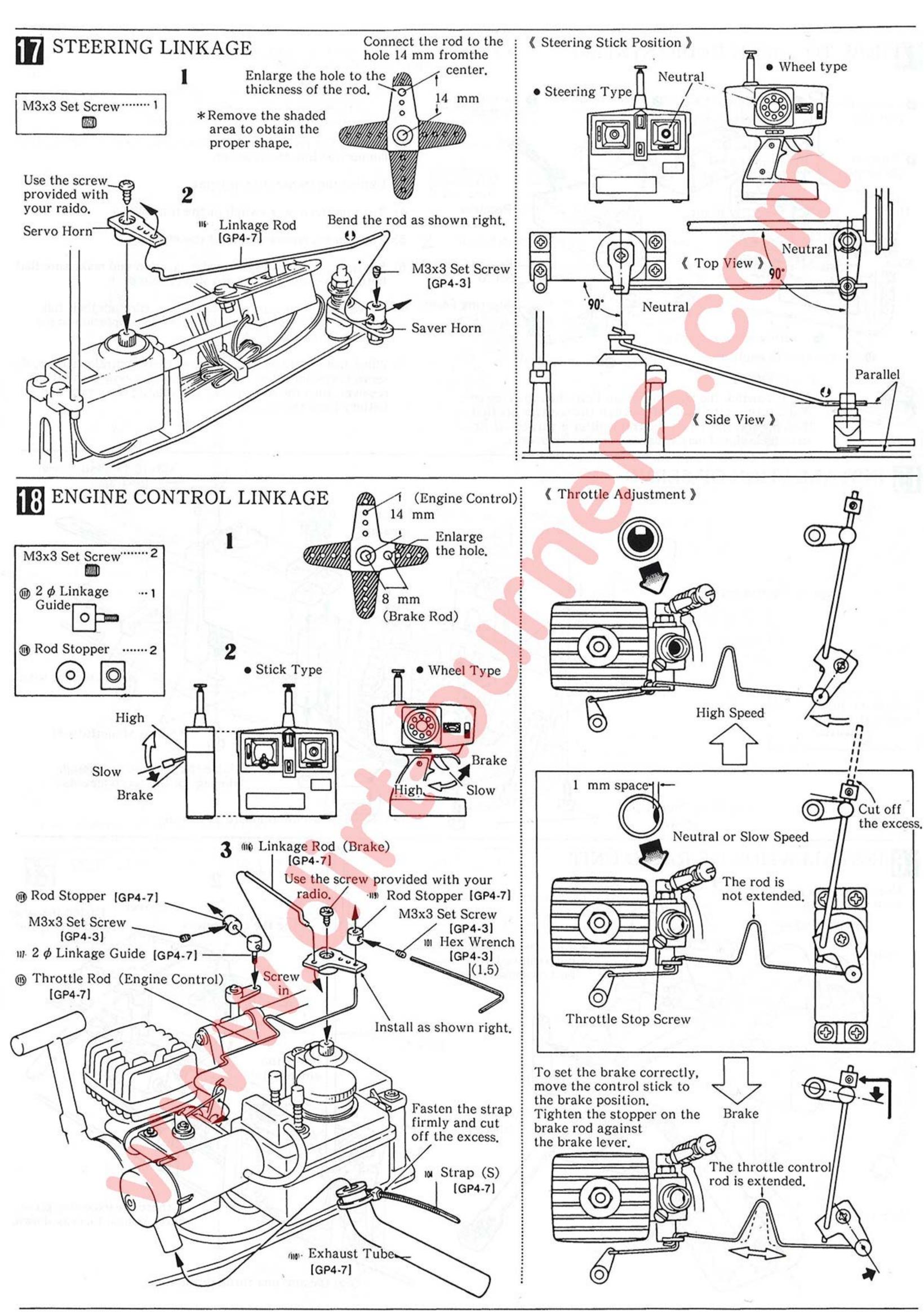
When turning the radio off, switch the receiver off first, then the transmitter. If the transmitter is turned off first,

an outside signal may cause the car to drive away.

- Install the batteries into both the transmitter and receiver.
 If your radio is a rechargeable system, charge it as outlined in the manual that comes with your set.
- Unwind the receiver antenna and plug the servo and battery connectors into the receiver.
- 3) Extend the transmitter antenna.
- 4) Turn on the power switch of the transmitter.
- 5) Turn on the power switch of the receiver.
- 6) Set the trim levers to the center position and make sure that both main control sticks are also centered.
- Move both main control sticks slowly through their full travel. The servo horns should move in proportion to the movement of your sticks.
- 8) When trim levers and sticks are at their neutral positions, the servo horns should be centered. You may now turn off the receiver, then the transmitter and unplug the servos and battery from the receiver.







GLOW ENGINE

Knowledge of how a glow engine operates is very beneficial to the first time enthusiast of a gas powered R/C car. The glow engine operates on a mixture of alchol, oil and some additives. * * WARNING * * Do not use gasoline or kerosene.

Air Intake

WARNING

Never operate the engine without an filter. If dust is sucked into the engine it may damage the internal parts.

The needle valve adjusts the amount of fuel that mixes with the incoming air. This fuel / air mixture will determine how the engine runs. If the mixture is lean the needle valve is turned to too far and the engine may stall on acceleration.

If the needle valve is set too rich, the needle valve is turned out too far, the engine will not accelerate quickly. The best setting is

 Throttle Stop Screw Air Filter · Glow Plug A platinum filament in the center of the glow plug heats up using a 1.5V Battery. Once the Needle Valve Throttle Valve The throttle valve controls the amount of air the engine receives. This acts like an accelerator on a real car. Piston Clutch Shoe Connecting Rod

engine starts, the battery is removed. Cylinder Head

The inside of the cylinder head reaches very high temperatures. The fins on the outside provide a large cooling area.

Exhaust Gas

Do not run an engine indoors.

Cylinder

The cylinder is a metal sleeve where the piston moves up and down.

Muffler

The muffler reduces the noise of the engine.

The piston transmits the energy of the explosion from the fuel and air to an up and down motion.

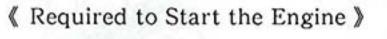
The connecting rod converts the up and down movement of the piston into a rotating motion through the crank shaft.

STARTING THE ENGINE (1)

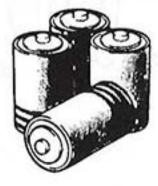
A>P,74-A

• Fly Wheel

• Crank Shaft



D-size Dry Cell Battery



bell to turn.

... 4 pcs.

The clutch shoes swing open by centrifugal force

against the clutch bell which cause the clutch

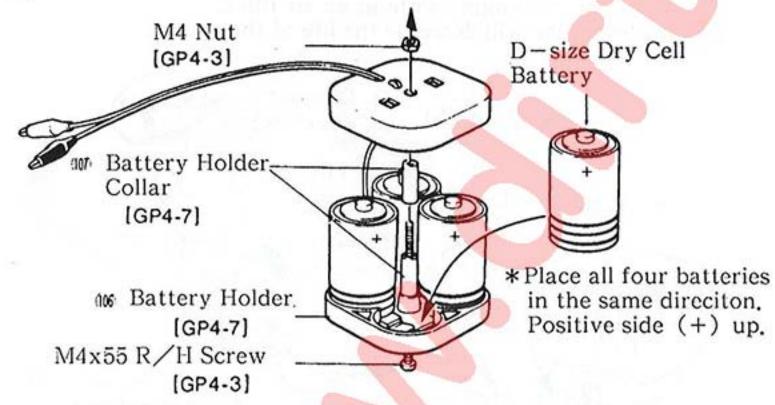
Glow Fuel

· Clutch Bell

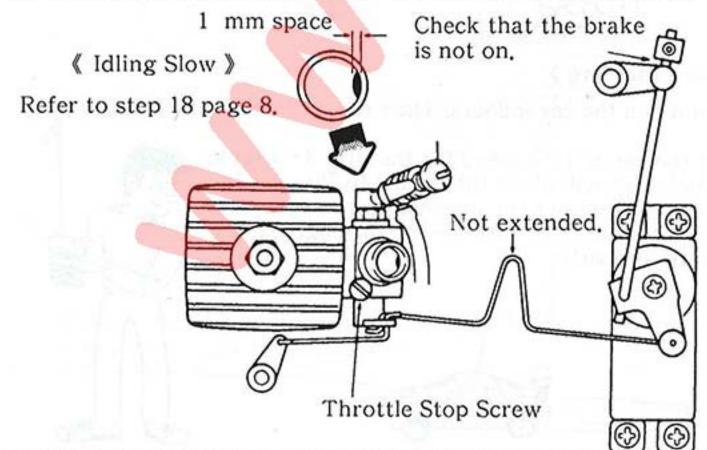
*Do not use gasoline or kerosene.

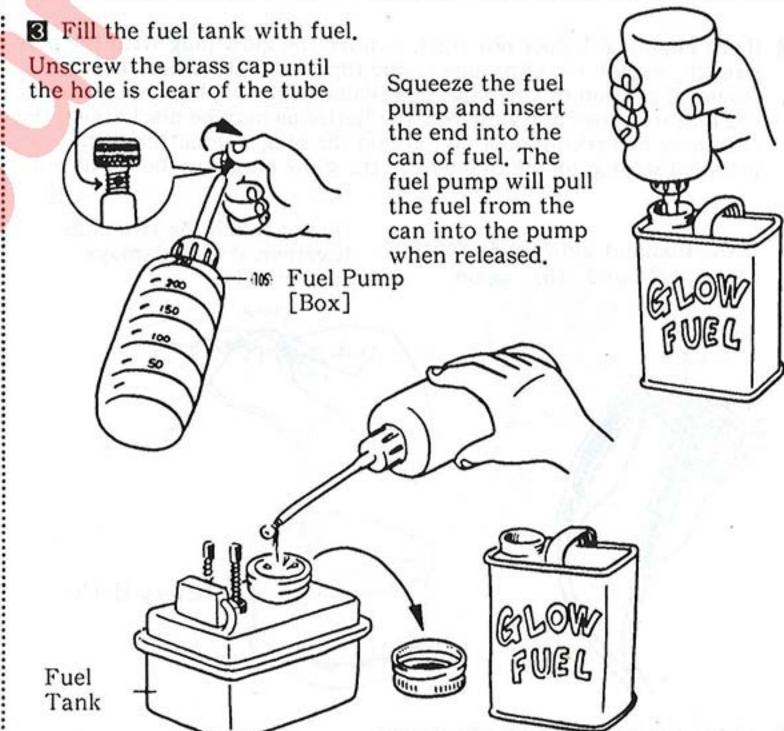
*** Now you start the engine ***

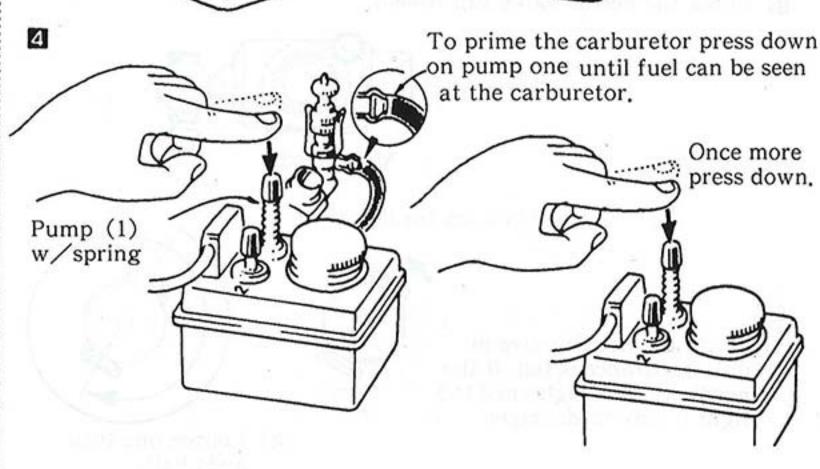
Assemble the Battery Holder



Set the throttle control on the transmitter to neutral position.

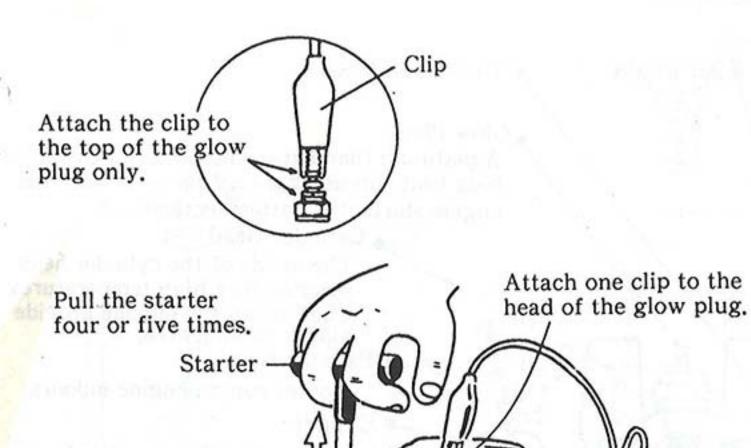






STARTING THE ENGINE (2)

Attach the glow plug battery clips to the glow plug.



This clip is attached to the cylinder head fin. When it is hard to start, pull up the pump (2) (w/o spring)

When the engine does not start.

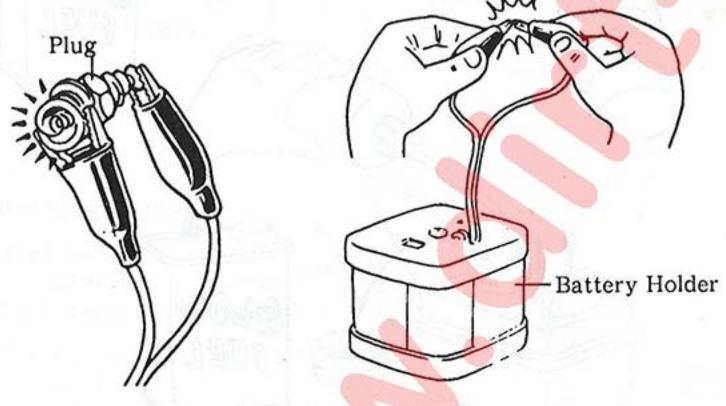
Repeat the process (4) and (5).

and press down twice. Then pull the starter.

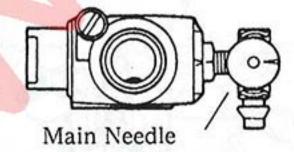
If the engine still does not start, remove the glow plug with the plug wrench. Attach the clips, one to the top of the plug the other to the threaded portion of the plug. The filament in the plug should glow red hot. If it does not glow red, the batteries may be discharged; the clips may be making poor contact on the plug; the batteries may be installed wrong; or the filament in the glow plug may be burnt out.

If the filament glows red, repeat steps (4) and (5) again.

Do not touch the two clips together, it may damage the batteries.

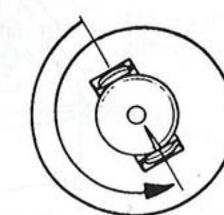


Check the needle valve adjustment.



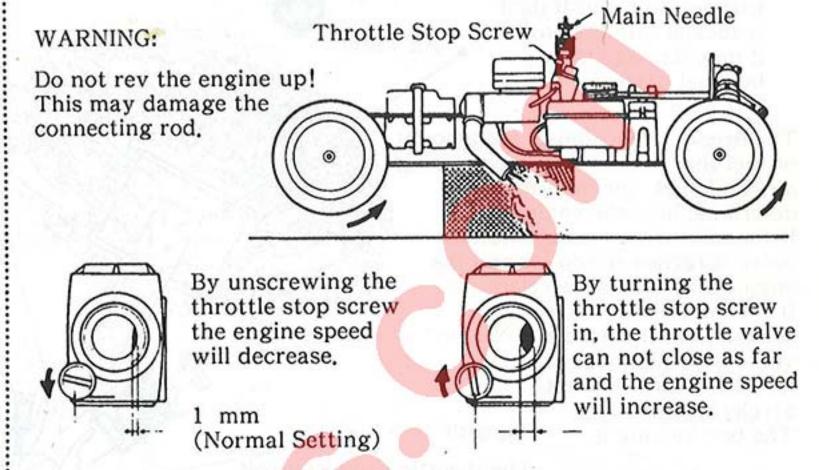
Mark on needle valve.

1) Screw the needle valve in until resistance is felt. If the needle valve is tightened too tight it may be damaged.



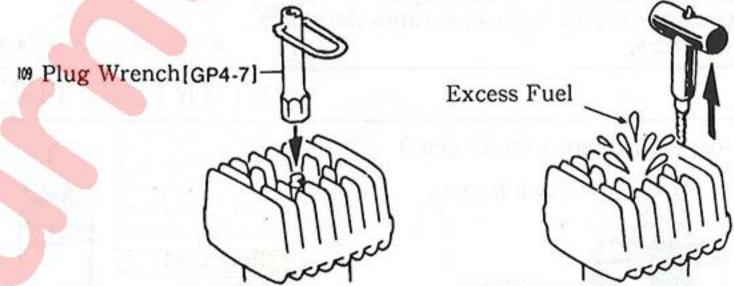
2) Loosen one turn anda half.

2 After the engine starts to run, disconnect the clips from the glow plug and set the car on a box so the wheel can spin freely. If the idle is set too high the wheels will start to rotate. If it is set too low the engine may guit.



* * * You have a proper setting when the wheels do not turn yet and the engine does not quit.

If the starter rope is hard to pull the cylinder may be "flooded" with excessive fuel. If this happens remove the glow plug with the glow plug wrench and pull the starter rope 15~20 times. This will expel the excess fuel.



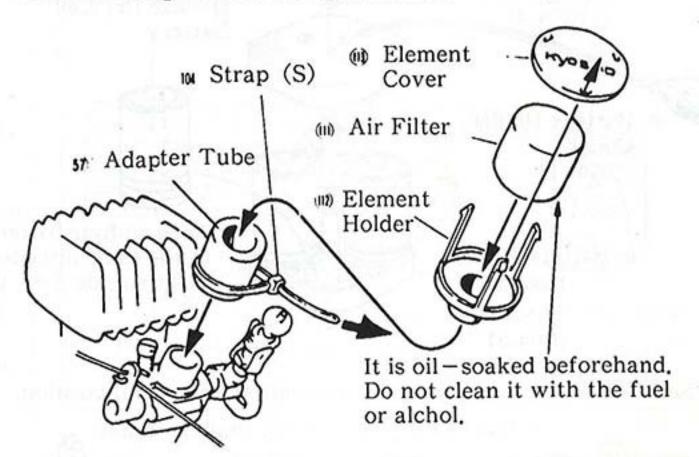
Replace the glow plug and follow step (4) and (5) to start the engine.

Installation of Air Filter

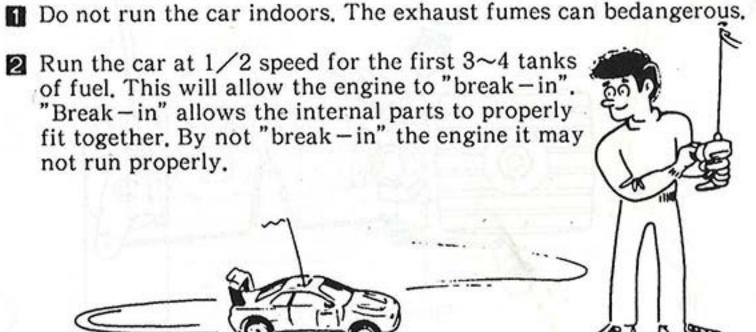
These parts used in this step are in [GP4-7].

** WARNING **

Never operate the engine without an air filter. Dirt in the engine will decrease the life of the engine.



《 Before Running 》



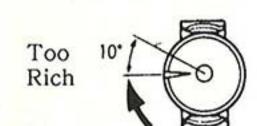
STARTING THE ENGINE (3)

Properly adjusting the needle valve.

If the engine stalls when the throttle is moved to high speed, the needle valve is too lean. Unscrew it slightly and try again.

Needle Valve

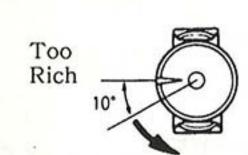
If the engine runs slow, the needle valve is too rich. Turn the needle valve in slightly and try again.



Too

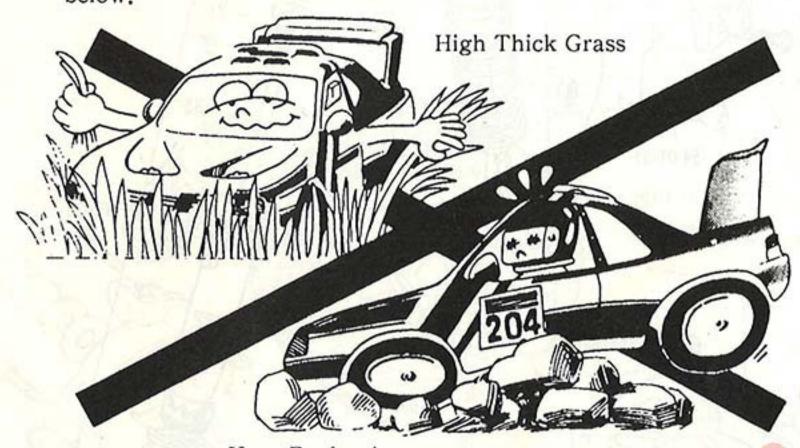
Lean

If the engine does not rev – up, the needle valve is too lean. Unscrew it 10° quickly and try again.

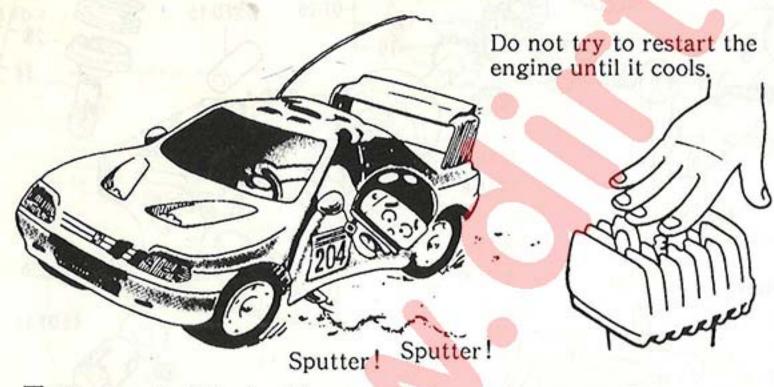


Overheating the Engine

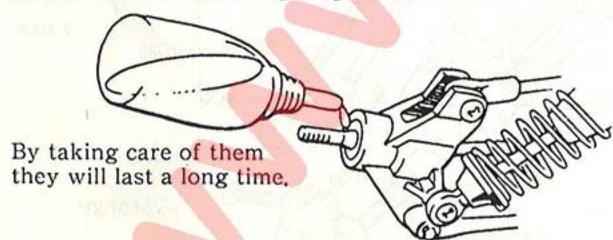
A sign of overheating occurs when the engine runs fine for 1~2 minutes then slowly decreases in speed. Overheating may be caused by running the engine too lean, or running on the terrain shown below.



- very Rocky Area
- When an air filter falls off while running, stop the operation at once. Or the engine will be damaged.
- If the engine overheats it will be very hard to start untill it cool down. Excessive overheating will damage the engine. Do not restart the engine until the reason for the engine overheating has been located and corrected.

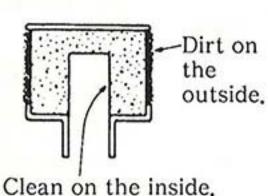


Clean and oil the bushings regularly.



Even when the outside looks filthy. the inside keeps good condition. Do not wash the dirt with oil or alchol.

If you washed it, saturate the filter with caster oil or the oil used for the oil shocks.



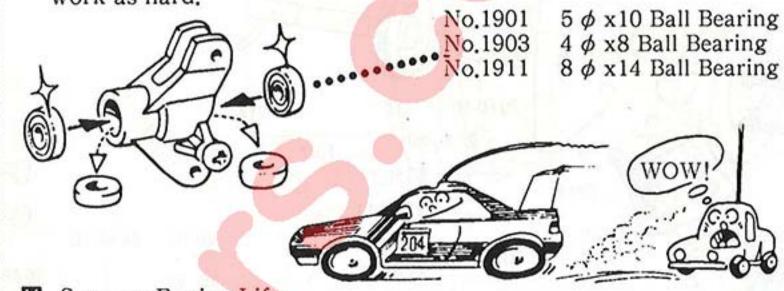
After each tank of fuel, remove the air filter and check for dirt in the carburetor. If there is dirt, carefully wipe it out and locate where the dirt is getting by the air filter.

Do not run the engine until the problem is corrected.



Replace Ball Bearings

By replacing the bushings with bearings the speed of the car may increase. Bearings reduce friction so the engine does not have to work as hard.



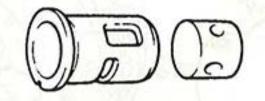
M Span op Engine Life

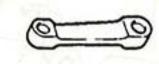
What shortens the engine life are a dust in the engine and overheating. If you notice the engine is hard to start, or its idling is not stable, or it will not keep running without the heating cords attached to the engine its life comes close to the end.

Still you can restore an oil engine by changing the piston, sleeve and connecting rod.

Piston & Cylinder

Connecting Rod





M How to change the piston and cylinder

Pull up the plastic portion.

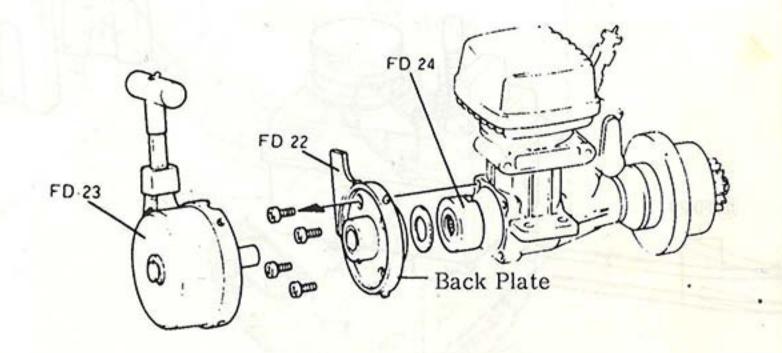
*Never take off the E Ring.

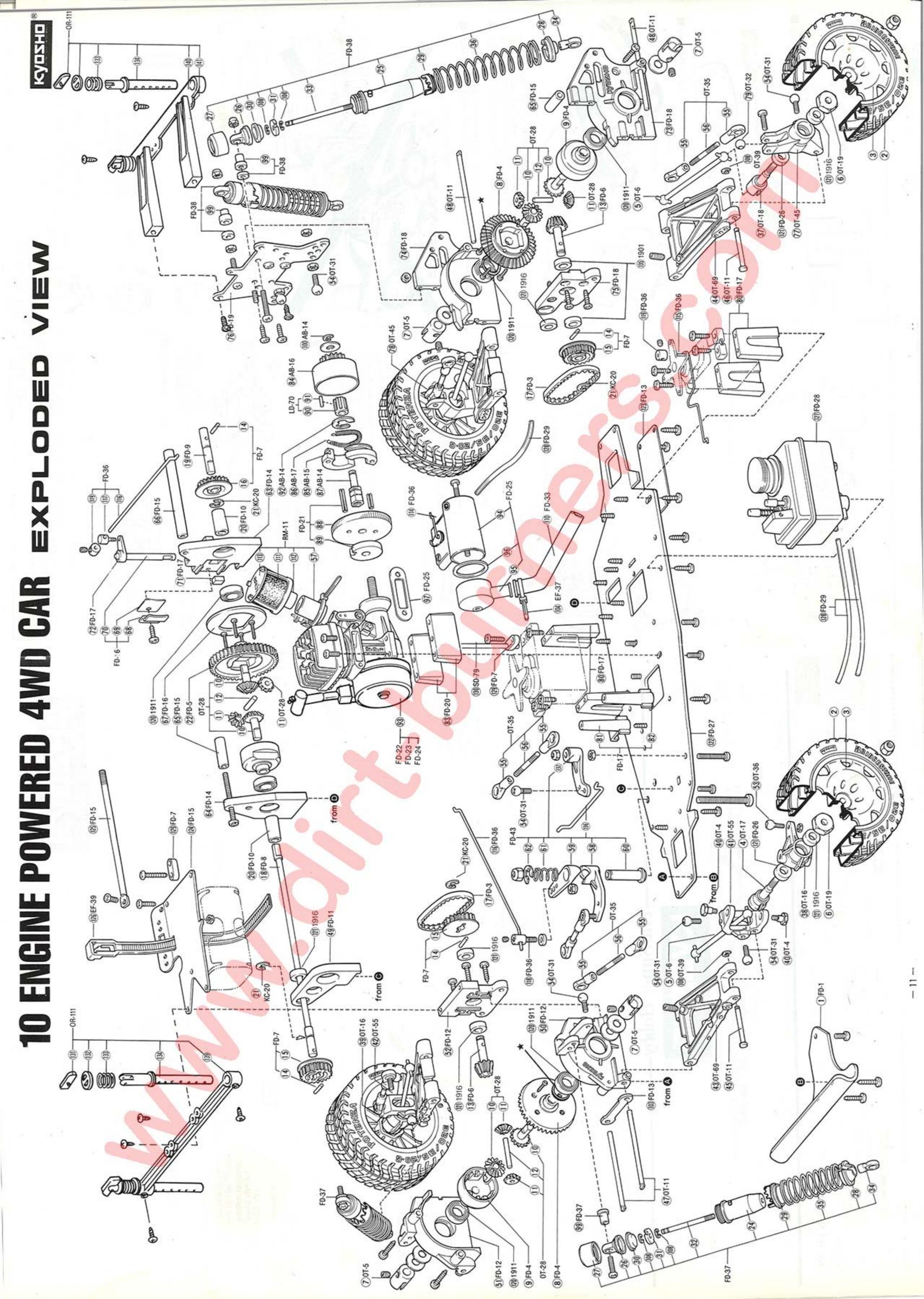
Pull it rearward as you pry open the fitting with a screwdriver.

Put out the case rearward



2 《 Remove the Back Plate 》









This product is not to be sold in the United States. If you have purchased this product in the United States, please contact Kyosho U.S.A.phone number (217) 398-3630.